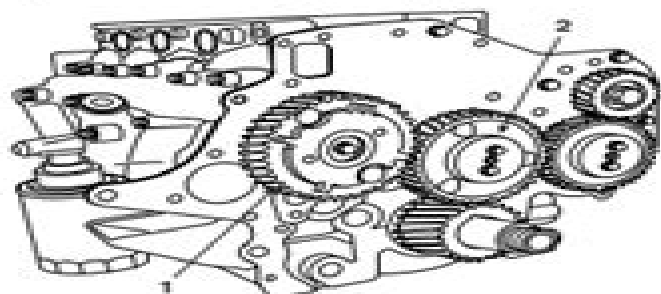


7. Camshaft assembly (1) consists of cam sensor plate, thrust plate, cam and journal. Camshaft gear is coupled with the idler gear A (2).

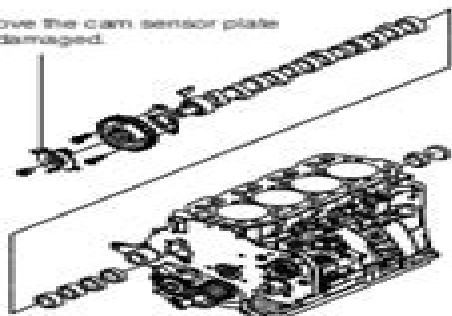


SUDEMT0204

CRANKCASE AND CYLINDER SLEEVE

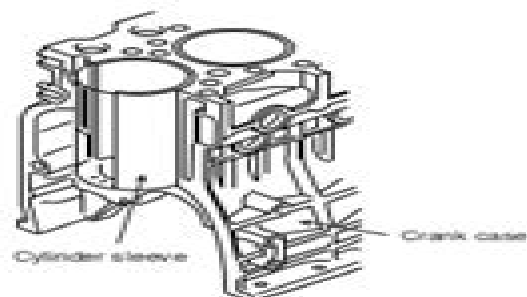
1. Crankcase is manufactured firmly with cast iron to prevent stress concentration and deformation.
2. The 5 camshaft bushes are installed to the camshaft bore of the crankcase. To facilitate the removal and installation of camshaft, inner diameter of bush is tapered to the rear side.

Do not remove the cam sensor plate unless it is damaged.



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3. Cylinder sleeve made of special cast iron is pressed fit into the crankcase.



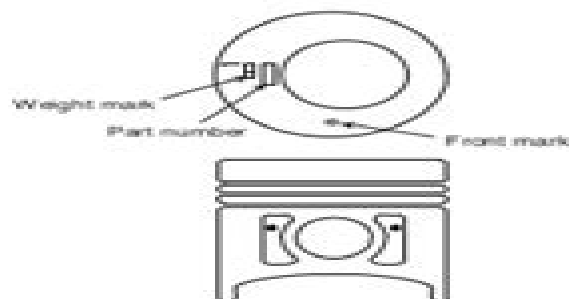
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PISTON

1. Piston pin type is full float type and piston pin is offset from thrust.
2. Marks on the piston indicate weight, part number and oversize. The front mark indicates the front direction of the engine.

NOTE

When assembling a piston, let the arrow mark (→) faced to the center of cylinder head bolt hole.



SUDEMT0207

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