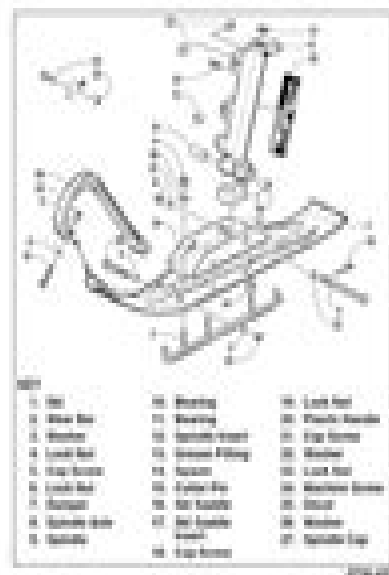


INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the ski for cracks or deterioration.
2. Inspect the ski for abnormal bends or cracks.
3. Inspect the wear bar for wear.
4. Inspect all hardware and the spindle bearings for wear and damage.
5. Inspect the rubber dampers for damage or wear.

INSTALLING



1. Position the ski over the spindle.
2. Apply a low-temperature grease to the over-the-shoulder portion of the cap screw, then slide the cap screw through the ski and spindle according to the rubber dampers.

NOTE: Install the cap screw so the lock nut will be located to the inside of the ski.

3. Apply and Loctite 401 to the threads of the cap screw, then replace the lock nut through the ski.
4. Place the center pin into the ski cap screw and spread the pin.

Ski (120 cm)

REMOVING

1. Place the cap screw and lock nut against the ski to the spindle.



2. Remove the ski and account for the hardware.

INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect all hardware and spindle sides for any signs of damage.
2. Inspect the welded area for cracks or deterioration.
3. Inspect the ski for abnormal bends or cracks.

INSTALLING



1. Place the ski to the ski into position on the spindle, then secure with a cap screw, two washers, and a lock nut.

CAUTION

Do not over-tighten the ski lock nut or binding will break.

2. Tighten the lock nut securely making sure the ski is flat to ground.

Ski Wear Bar

The ski wear bar is a replaceable bar attached to the underside of the ski. The purpose of the wear bar is to assist in turning the snowmobile, to minimize ski wear, and to maintain good steering control. If the snowmobile is operated primarily in deep snow, the wear bar may not be needed; however, if the snowmobile is operated in terrain where the turn circle is constant, the ski wear bar will wear faster. Arctic Cat recommends that the ski wear bar be checked once a week and replaced if more than 1/2 of original diameter.

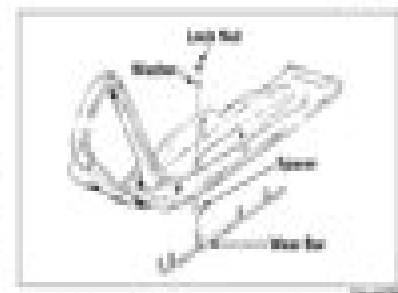
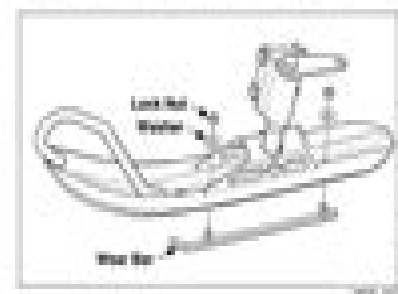
REMOVING

1. Remove ice and snow buildup from the ski.
2. With the gas tank nearly empty (less than 1/4 full) by the snowmobile on its side.

CAUTION

A piece of cardboard should be used to protect the forest on the hood.

3. Remove the lock nuts and washers securing the wear bar to the ski. Account for any spacers.



4. Pry the end of the wear bar down until the wear bar ends are clear of the ski, then slide the wear bar upward until the front of the wear bar is free from the ski.

5. Remove the wear bar.

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