

16499

a - Mounting Bolts

Figure 4. Rear Mounts

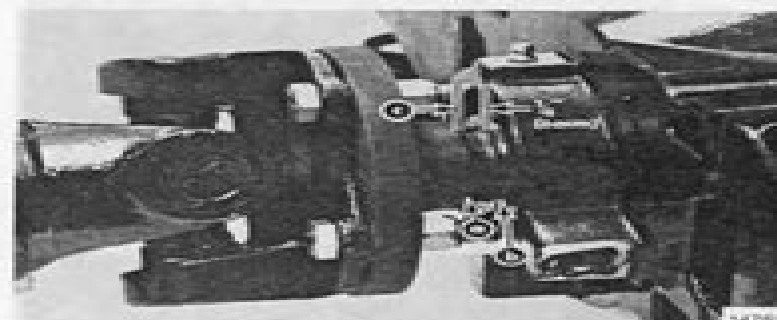
## INSTALLATION

### NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

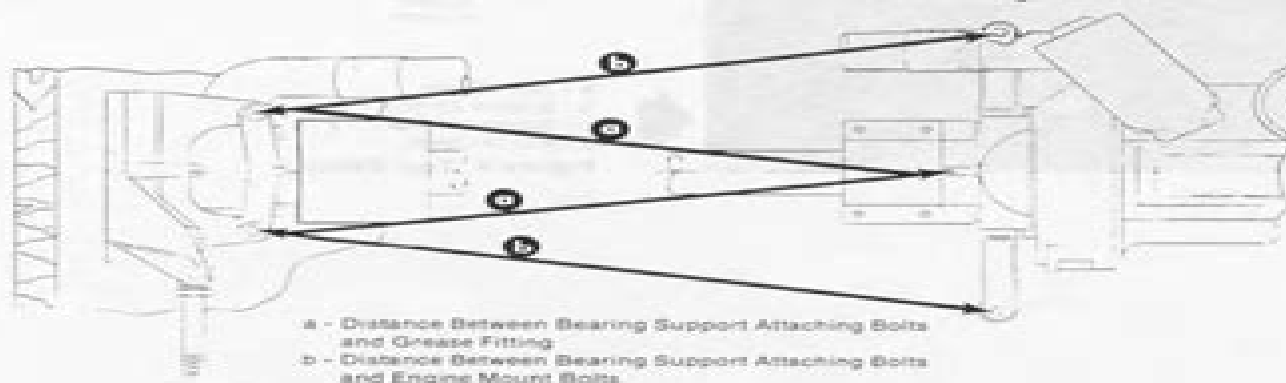
1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a  $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

**IMPORTANT:** Failure to properly position output shaft flange (as described following) may result in bearing damage.



a - Flange Shoulder  
b - Bearing  
c -  $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



a - Distance Between Bearing Support Attaching Bolts and Grease Fitting  
b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

# **Mercury MCM 140 Service Manual**

**SJ Ball**



**MerCruiser Mcm 140 Service Manual:**

**MerCruiser Service Manual Number 4** ,1986      **MerCruiser Service Manual Outline** Marine Mercury,  
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**Service Manual, Number 17** ,1996      MerCruiser Service Manual, Number 16 ,1996      MerCruiser 140 Engine Parts  
Manual Brunswick Corporation. Mercury Marine,1977      **MerCruiser Service Manual Number 17** MerCruiser  
(Firm),1994      **MerCruiser Service Manual, Number 11** ,1998      **MerCruiser Service Manual, Number 13** ,1995  
**MerCruiser Service Manual** ,1980      **MerCruiser Marine Engines and Stern Drive Units Service Manual** ,1965  
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**Manual** ,1994      Mercury Outboards Service Manual Mercury Marine,1979      **MerCruiser Service Manual** ,1980  
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