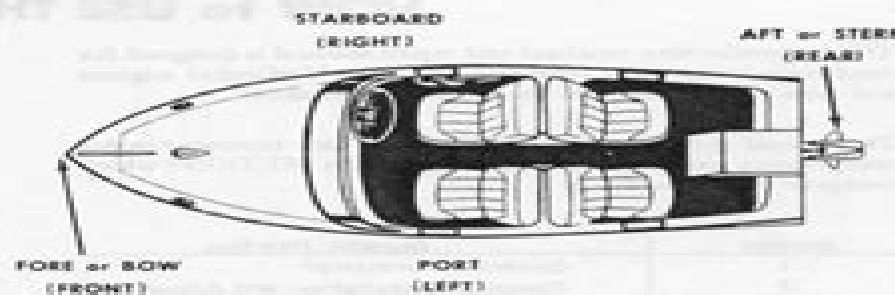


DIRECTIONAL REFERENCES

Front of boat is bow; rear is stern. Starboard side is right side; port side is left side. In this maintenance manual, all directional references are given as they appear when viewing boat from stern, looking toward bow. (Figure 1)

Figure 1. Directional Reference



ENGINE ROTATION TERMINOLOGY

Engine rotation is the direction (left-hand or right-hand) of rotation of the crankshaft, as observed from the transmission or drive unit end of the engine.

All Mercruiser stern drive engines are left hand (counter-

clockwise) rotation. Inboard models may be either left or right hand rotation.

Do not rely on propeller rotation, as it is not necessarily the same as engine rotation.

ENGINE IDENTIFICATION

MODELS with "GM" ENGINE BLOCK

Model	Serial No.
120	All
140	All
165	All
898	All
228	All
250	All
255	4175500 and Above
280	All
330	All
350	All
400-Jet	All

MODELS with "FORD" ENGINE BLOCK

Model	Serial No.
888	All
225	All
225-S	All
233	All
255	4175499 and Below

MODELS with "MERCUISER" BLOCKS

Model	Serial No.
470	All

Mercury 140 Sterndrive Manual

L Cohen



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MotorBoating ,1974-01 **MotorBoating** ,1986-02 *American Book Publishing Record* ,1992 **Boating** ,1975-07

Popular Science ,1978-04 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Fishing Gazette ,1969 **Field & Stream** ,1976-02 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations

MotorBoating ,1965-01 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1964 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals July December

Bibliography of Nautical Books ,1998 Boating ,2002-09 **Mercury Stern Drive (1964 - 1992)**

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