

# Powerhead Disassembly

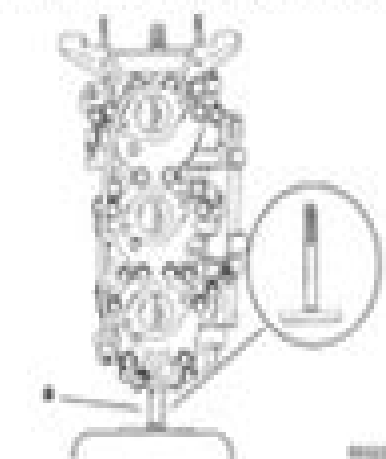
## Removing Engine Components

**NOTE:** Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

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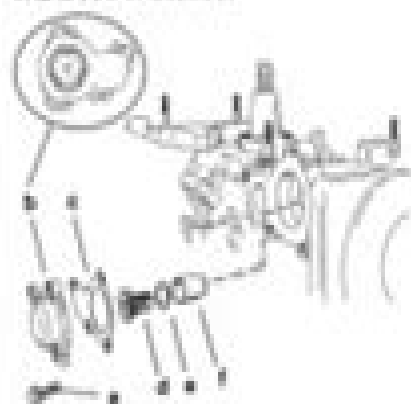
**NOTE:** All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



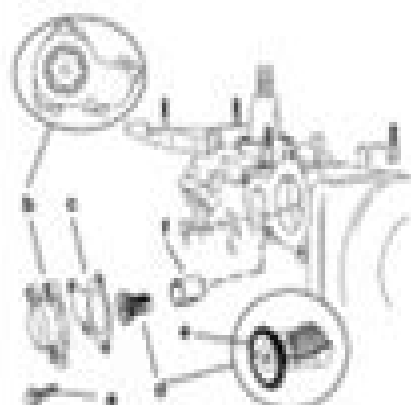
1 - Powerhead Stand (PN 507014-1) (NOTE: Show Powerhead Stand (PN 506211-1) (50622))

## THERMOSTAT ASSEMBLY



### SN 50062182 & Below

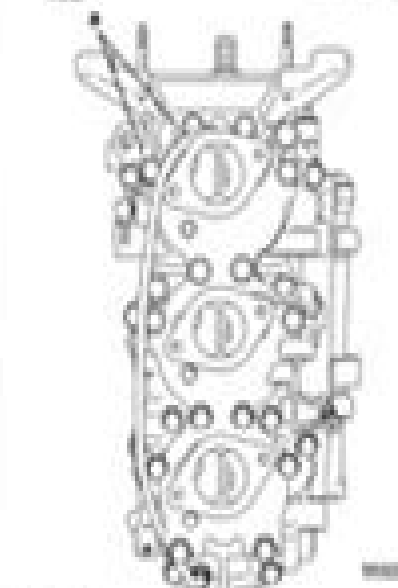
- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Spring
- f. Gasket



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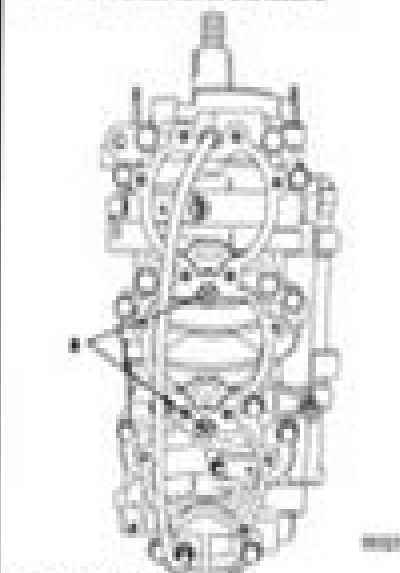
- a. Bolt
- b. Thermostat Cover
- c. Thermostat Cover Gasket
- d. Thermostat
- e. Bolt
- f. Gasket

2. Remove water manifold and seal block (see Fig. 2).



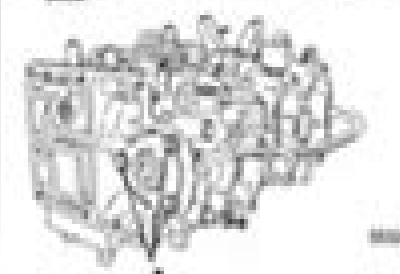
2 - Bolt (1/8)

3. Remove check valves and holders.



3 - Check Valve/Holder

4. Place engine on work bench and remove and cap bolts.



4 - Bolt

# Mercury 1971 50 Hp Service Manual

**David Baud**



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