

# **MERCURY** *Racing*



*Service Manual*



**250XS**  
**Optimax**  
Direct Fuel Injection

Starting Model Year 2003  
Starting Serial Number 0T651982

# Mercury 250xs Shop Manual

**CO Houle**



## **Mercury 250xs Shop Manual:**

**MotorBoating** ,2003-07      Seloc's Mercury Outboard, 1965-1986 Joan Coles, Clarence W. Coles, 1986      Mercury Outboards Service Manual Mercury Marine, 1980      **Mercury Outboards Service Manual** Mercury Marine, 1984

Mercury/Mariner 75-250 HP Two-Stroke 1998-2009 Editors of Clymer Manuals, 2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS      **Mercury Outboard Motor Service Manual** ,1976\*      *Mercury Outboards Service Manual* Mercury Marine, 1979      **Mercury Marine Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis, 1958      Mercury Outboard Motor Service Manual, Vol. 5 ,1976      **Mercury Outboard Shop Manual** ,1993      **Mercury Outboards Service Manual, Models 50, 70** ,1980      *Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989* Penton Staff, 1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too      **Seloc's Mercury Outboard, 1965-1986** Joan Coles, Clarence W. Coles, 1986      **Mercury 3-275 HP OB 90-1993** Penton Staff, 2000-05-24 3 HP 3 3 HP 4 HP 5 HP 8 HP 9

9 HP 15 HP 20 HP 25 HP 40 HP 50 HP 60 HP 75 HP 90 HP 100 HP 115 HP 135 HP 150 HP 150XR4 150XR6 150XRi 175 HP 175XRi 200 HP 200XRi 250 HP 275 HP     *Mercury Outboards Service Manual* ,1984     **Mercury Marine Service Manual** ,1974\*     **Master Service Manual** Brunswick Corporation. Kiekhaefer Mercury Division,1971     **Mercury Outboards** ,1983     *Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989* Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too     *Mercury Outboards Service Manual* Brunswick Corporation. Mercury Marine,1995\*

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