OIL SYSTEM

CRANKCASE OIL

Change crankcase oil every 50 operating hours and only when engine is warm. (Exception: Drain initial oil fill at 25 operating hours.)

To drain, remove the 1/2 inch pipe plag on the rearcorner of the oil base. After oil drains, replace the pipe plag and refill crankcase with 4 pints (4-1/2 if equipped with filter) of a good quality detergent oil. Oil must meet or exceed the API (American Petroleum Institute) designation SE or SE/CC; this oil was formerly designated as MS, MS/DG or MS/DM (Figures 1 and 2).

For temperatures above 30 °F, use SAE 30 oil; for temperatures below 30 °F, use 5W30 or 10W,

In extremely dusty conditions or in very cold weather, change oil at least every 25 hours of operation.

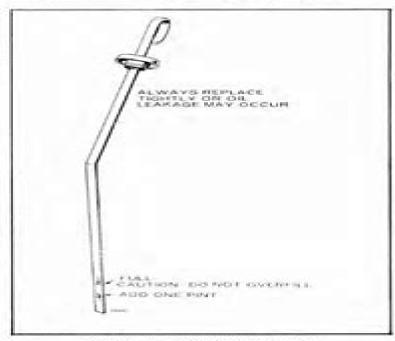


FIGURE 1. CRANKCASE OIL FILL

caution Do not overfill crankcase. Do not use service DS oil. Do not mix brands or grades of motor oil. Engine damage could result from mixing non-compatible oils.

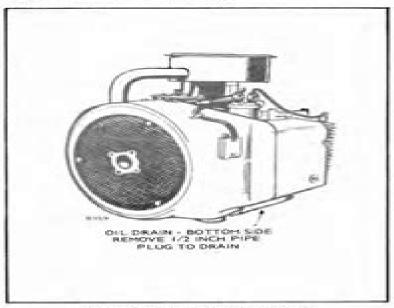


FIGURE 2. OIL DRAIN LOCATION

Cronkcase Breather: This engine uses a crankcase breather valve for maintaining crankcuse vacuum. No maintenance is generally required. If the crankcase becomes pressurized as evidenced by oil leaks at the seals, clear baffle and valve in a suitable solvent. See Figure 3.

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Table of Contents Onan 16 Hp Manual

- 1. Understanding the eBook Onan 16 Hp Manual
 - The Rise of Digital Reading Onan 16 Hp Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Onan 16 Hp Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Onan 16 Hp Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Onan 16 Hp Manual
 - Personalized Recommendations
 - Onan 16 Hp Manual User Reviews and Ratings
 - Onan 16 Hp Manual and Bestseller Lists

- 5. Accessing Onan 16 Hp Manual Free and Paid eBooks
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 - Onan 16 Hp Manual Budget-Friendly Options
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 - ∘ ePub, PDF, MOBI, and More
 - Onan 16 Hp Manual Compatibility with Devices
 - Onan 16 Hp Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Onan 16 Hp Manual
 - Highlighting and Note-Taking Onan 16 Hp Manual
 - Interactive Elements Onan 16 Hp Manual
- 8. Staying Engaged with Onan 16 Hp Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Onan 16 Hp Manual
- 9. Balancing eBooks and Physical Books Onan 16 Hp Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Onan 16 Hp Manual
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Onan 16 Hp Manual
 - Setting Reading Goals Onan 16 Hp Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Onan 16 Hp Manual
 - Fact-Checking eBook Content of Onan 16 Hp Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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