



# SERVICE MANUAL

MODELS 30/40 (2 CYLINDER)

30•30 Marathon•30 Sea Pro 40•40 Marathon•40 Sea Pro

With Serial Numbers

United States .. 0G044027 and ABOVE

Belgium ..... 09855139 and ABOVE

**Mercury Marine** 

Service Manual .1996 Mariner Outboards, Mercury Outboards Service Manual ,1995 Mariner Outboards. Mercury Outboards Service Manual, 1995 Covers models 45 Jet 50 55 Marathon 55 SeaPro 60 60 Big Foot 60 Marathon 60 Mariner, Mercury Service Manual ,1997 Mercury/Mariner Outboard Shop Manual Editors of Haynes SeaPro Manuals, 2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006

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Mercury/Mariner 75-250 HP Two-Stroke 1998-2009 Editors of Clymer Manuals, 2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS Mercury/Mariner Outboard Shop Manual Editors of Haynes Manuals, 2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury

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