

**SWIVEL BRACKET DISASSEMBLY**

- 1. Remove locknut and lock (Figure 6). Then lift along bracket assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull vertical tube out of vertical bracket.



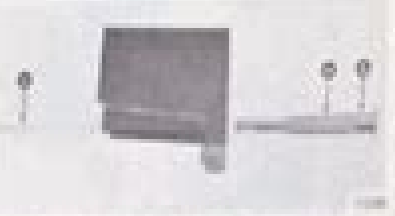
1 - Clamp bracket assembly  
2 - Tube bracket  
3 - Lock  
4 - Spring

**Figure 4. Clamp Bracket Removal**



1 - Tube mount  
2 - Swivel tube  
3 - Swivel bracket  
4 - Swivel bracket assembly

**Figure 5. Swivel Tube Removal**

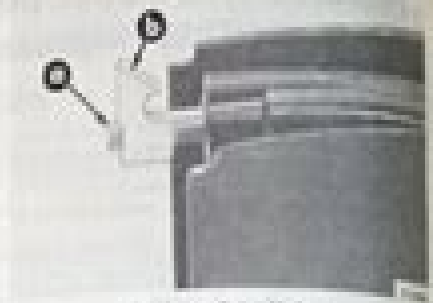


1 - Swivel bracket  
2 - Spring  
3 - Swivel bracket

**Figure 6. Swivel Bracket Removal**

Push down on the release button and pull up on release handle. Then move shaft to the side and pull back (Figure 7) out of vertical bracket.

Remove the release button with spring (Figure 8) from vertical bracket.



1 - Release button  
2 - Release button spring

**Figure 7. Release Button Installation**

**SWIVEL BRACKET REASSEMBLY**

- 1. Insert shaft of the release button with spring into place in vertical bracket. Then bottom end button align with pin.
- 2. Slide release back up onto shaft of the release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place vertical tube into vertical bracket (Figure 6).
- 4. Thread tube mount (Figure 6) onto vertical tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 6).



1 - Swivel tube  
2 - Installing Tube (Insert into Side)

**Figure 8. Installing Swivel Tube**



**Vertical Shaft and Upper Shaft (RC Model)**

**VERTICAL SHAFT REMOVAL**

- 1. Remove the vertical bracket, following vertical bracket assembly (see "Index").
  - 2. Remove motor upper from inside of vertical bracket.
  - 3. Remove motor assembly completely from shaft, following motor removal ("Index").
  - 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE:** If shaft is marked and lower bearing cap will not slide off, use a file to remove scale.



1 - Set Screw (2 Req'd)  
2 - Lower Bearing Retainer  
3 - Vertical Shaft  
4 - Ball Bearing

**Figure 1. Lower Bearing Retainer Removal**

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Upper Ball Bearing  
2 - Vertical Shaft  
3 - Upper Housing  
4 - Motor (See Chapter 10 for removal from shaft)

**Figure 2. Vertical Shaft Removal**

- 1. Slide vertical bracket and shaft along onto vertical shaft.
- 2. Position vertical bearing to vertical shaft so the motor handle will be placed in desired direction - vertically toward lower end or 90° angle to front (parallel to the motor). Slide motor to shaft with 1 set screw. Thread motor into groove of ball.
- 3. Reinstall motor screw in motor housing following wiring diagram (see "Index").
- 4. Properly secure motor and disconnect motor housing according to instructions in motor housing manual ("Index").

1 - Clamp bracket assembly  
2 - Ball  
3 - Ball Bearing  
4 - Locknut

**Figure 3. Installing Clamp Bracket Assembly**

**NOTE:** Place gear on top of vertical shaft and vertical shaft are not assembly and then be secured together.

**UPPER SHAFT REMOVAL**

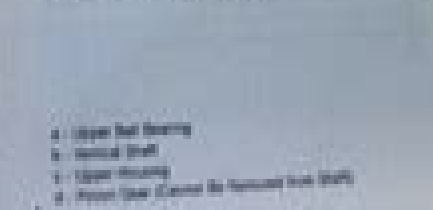
- 1. Use a rubber mallet to tap lower bearing cap out of bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from vertical bracket.



1 - Lower Bearing Cap  
2 - Clamping handle  
3 - Rubber Hammer  
4 - Upper Shaft

**Figure 3. Lower Bearing Cap Removal**

- 1. Insert 2 set screws, which secure motor bearing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap (if present) from shaft by tapping off with rubber mallet.



1 - Upper Ball Bearing  
2 - Vertical Shaft  
3 - Upper Housing  
4 - Motor (See Chapter 10 for removal from shaft)

**Figure 4. Vertical Shaft Removal**

# Mercury Thruster Outboard Repair Manual

**Joacim Rocklöv**



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