

Material Specification Sheet

SS 410 MARTENSITIC 80K MYS, Q&2T

Material: SS 410 80K MYS NACE MR0175, 22 HRC max., Class-FF, Temp P thru V

Product Type: Round Bar, Forged

Product Standard: ASTM A182 (UNS S41000), UNS S41000-F6a,
SS410 Stainless Steel **Grade:** 410

Manufacturing Process: Hot rolling or Forging practices

Heat Treatment/Delivery Condition: Quenched and Double Tempered Condition

Qualification: API 6A, 20th Edition PSL 3 / 3G

Sour Service in accordance with NACE MR0175 / ISO15156

| PROPERTY | STANDARD | VALUE | UNIT |
|--|--|--|-------------|
| Material Manufacture | API 6A PSL 3/3G | | |
| Quenching | Austenitize in the range of 1800-1850°F (980-1010°C) | | |
| Tempering | Tempering Temperature shall be 1200-1362°F (649-750°C) .The second tempering temperature shall be below the first tempering temperature, but not less than 1200°F. Approximately 1/2 hr/in for austenitize and 1 hr/in for tempering time shall be used as a guideline. Shorter times are acceptable as long as other requirements of this specification are met. Straightening shall be performed between first and second temper, when required. | | |
| | All heat treatment shall be carried out in written procedures.Temperature,time at temperature and method of cooling must be reported for each cycle | | |
| Chemical Properties | | | |
| | ASME BPVC SEC II PART A/ ASTM SA 182/ Table 2/ UNS S41000 AND API 6A, 20th Ed. Table 9, & Table 10 compliance | C 0.08 – 0.15 Mn 1.00 max. Si 0.50 max. P 0.020 max. S 0.005 max. Cr 12.50 – 13.50 Ni 0.50 max. N 0.10 max. Fe Balance | WT. % |
| Mechanical Properties | | | |
| Tensile Strength | ASTM A370 | 690 – 827 (100000-120000) | N/mm2 (psi) |
| Elongation | ASTM A370 | 17% Minimum (gauge length 50mm or 4D min.) | % |
| Reduction Area | ASTM A370 | 30 min. | % |
| 0.2% Offset Yield Strength | ASTM A370 | 552 – 690 (80000-100000) | N/mm2 (psi) |
| Hardness | ASTM A370 | 18 - 22 219 - 235 | HRC HBW |
| Impact Test @ -29° C Charpy V-notch | ASTM E-23 | 27 min. (longitudinal direction) | J |
| Non-Destructive Examination: | | | |
| UT Examination | Machined products shall be subject to 100% volumetric examination by ultrasonics using flat bottomed hole procedures specified in ASTM A388/A388M, except that the immersion method may be used, and ASTM E428. Calibration and acceptance criteria shall be as per API 6A, 20 th Ed. PSL3/3G Clause 7.4.2.3.15. Non-machined products shall be subject to 100% volumetric examination as above except that only straight beam techniques shall be used. | | |
| Marking/Traceability: | Cast / Heat Number shall be stenciled or die stamped on the product. | | |
| Certification: | In accordance with EN 10204:2004 3.1 | | |

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Offshore Oil And Gas Material Specification Manual

Michael Hoelscher



Offshore Oil And Gas Material Specification Manual:

Standard Handbook of Petroleum and Natural Gas Engineering William Lyons, Gary J Plisga BS, Michael Lorenz, 2015-12-08 *Standard Handbook of Petroleum and Natural Gas Engineering* Third Edition provides you with the best state of the art coverage for every aspect of petroleum and natural gas engineering With thousands of illustrations and 1 600 information packed pages this handbook is a handy and valuable reference Written by dozens of leading industry experts and academics the book provides the best most comprehensive source of petroleum engineering information available Now in an easy to use single volume format this classic is one of the true must haves in any petroleum or natural gas engineer s library A classic for over 65 years this book is the most comprehensive source for the newest developments advances and procedures in the oil and gas industry New to this edition are materials covering everything from drilling and production to the economics of the oil patch Updated sections include underbalanced drilling integrated reservoir management and environmental health and safety The sections on natural gas have been updated with new sections on natural gas liquefaction processing natural gas distribution and transport Additionally there are updated and new sections on offshore equipment and operations subsea connection systems production control systems and subsea control systems *Standard Handbook of Petroleum and Natural Gas Engineering* Third Edition is a one stop training tool for any new petroleum engineer or veteran looking for a daily practical reference Presents new and updated sections in drilling and production Covers all calculations tables and equations for every day petroleum engineers Features new sections on today s unconventional resources and reservoirs

Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies

Standard Handbook of Petroleum & Natural Gas Engineering William C. Lyons, 1996 Volume 1 presents the mathematics and general engineering and science of petroleum engineering It also examines the auxiliary equipment and provides coverage of all aspects of drilling and well completion

Case Studies of Material Corrosion Prevention for Oil and Gas Valves Karan Sotoodeh, 2022-06-07 *Case Studies of Material Corrosion Prevention for Oil and Gas Valves* delivers a critical reference for engineers and corrosion researchers Packed with nearly 30 real world case studies this reference gives engineers standardized knowledge on how to maintain select and prevent typical corrosion problems in a variety of oil and gas settings Subsea offshore refineries and processing plants are all included covering a variety of challenges such as

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Handbook of Standards and Guidelines in Ergonomics and Human Factors Waldemar Karwowski, 2005-12-16 A comprehensive review of international and national standards and guidelines this handbook consists of 32 chapters divided into nine sections that cover standardization efforts anthropometry and working postures designing manual material human computer interaction occupational health and safety legal protection military human factor standar

Standard Handbook of Petroleum and Natural Gas Engineering: Volume 1 William C. Lyons, 1996-10-16 Petroleum engineering now has its own true classic handbook that reflects the profession s status as a mature major engineering discipline Formerly titled the Practical Petroleum Engineer s Handbook by Joseph Zaba and W T Doherty editors this new completely updated two volume set is expanded and revised to give petroleum engineers a comprehensive source of industry standards and engineering practices It is packed with the key practical information and data that petroleum engineers rely upon daily The result of a fifteen year effort this handbook covers the gamut of oil and gas engineering topics to provide a reliable source of engineering and reference information for analyzing and solving problems It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes More than a dozen leading industry experts academia and industry contributed to this two volume set to provide the best most comprehensive source of petroleum engineering information available

Handbook of Environmental Degradation of Materials Myer Kutz, 2018-06-15 The Handbook of Environmental Degradation of Materials Third Edition explains how to measure analyze and control environmental degradation for a wide range of industrial materials including metals polymers ceramics concrete wood and textiles exposed to environmental factors such as weather seawater and fire This updated edition divides the material into four new sections Analysis and Testing Types of Degradation Protective Measures and Surface Engineering then concluding with Case Studies New chapters include topics on Hydrogen Permeation and Hydrogen Induced Cracking Weathering of Plastics the Environmental Degradation of Ceramics and Advanced Materials Antimicrobial Layers Coatings and the Corrosion of Pipes in Drinking Water Systems Expert contributors to this book provide a wealth of insider knowledge and engineering expertise that complements their explanations and advice Case Studies from areas such as pipelines tankers packaging and chemical processing equipment ensure that the reader understands the

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The Code of Federal Regulations of the United States of America ,1994 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government

Standard Handbook of Petroleum and Natural Gas Engineering William C. Lyons,Gary J Plisga BS,2011-03-15 This new edition of the Standard Handbook of Petroleum and Natural Gas Engineering provides you with the best state of the art coverage for every aspect of petroleum and natural gas engineering With thousands of illustrations and 1 600 information packed pages this text is a handy and valuable reference Written by over a dozen leading industry experts and academics the Standard Handbook of Petroleum and Natural Gas Engineering provides the best most comprehensive source of petroleum engineering information available Now in an easy to use single volume format this classic is one of the true must haves in any petroleum or natural gas engineer s library A classic for the oil and gas industry for over 65 years A comprehensive source for the newest developments advances and procedures in the petrochemical industry covering everything from drilling and production to the economics of the oil patch Everything you need all the facts data equipment performance and principles of petroleum engineering information not found anywhere else A desktop reference for all kinds of calculations tables and equations that engineers need on the rig or in the office A time and money saver on procedural and equipment alternatives application techniques and new approaches to problems

Handbook of Valves and Actuators Brian Nesbitt,2011-04-19 Industries that use pumps seals and pipes will also use valves and actuators in their systems This key reference provides anyone who designs uses specifies or maintains valves and valve systems with all of the critical design specification performance and operational information they need for the job in hand Brian Nesbitt is a well known consultant with a considerable publishing record A lifetime of experience backs up the huge amount of practical detail in this volume Valves and actuators are widely used across industry and this dedicated reference provides all the information plant designers specifiers or those involved with maintenance require Practical approach backed up with technical detail and engineering know how makes this the ideal single volume reference Compares and contracts valve and actuator types to ensure the right equipment is chosen for the right application and properly maintained

Code of Federal Regulations ,1993 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries

Standard Handbook of Petroleum and Natural Gas Engineering: Volume 2 William C. Lyons,1996-10-16 Volume 2 presents the industry standards and practices for reservoir engineering and production engineering It also looks at all aspects of petroleum economics and shows how to

estimate oil and gas reserves *EPA 200-B.* ,1996-10 **Marine Engineering Regulations and Material Specifications** ,1966 **Corrosion and Corrosion Protection of Wind Power Structures in Marine Environments** Andreas Momber,2024-04-07 Corrosion and Corrosion Protection of Wind Power Structures in Marine Environments Volume 2 Corrosion Protection Measures offers the first comprehensive review on corrosion and corrosion protection of offshore wind power structures The book extensively discusses corrosion phenomena and corrosion types in different marine corrosion zones including the modeling of corrosion processes and interactions between corrosion and structural stability The book addresses important design issues namely materials selection relevant to their performance in marine environments corrosion allowance and constructive design Active and passive corrosion protection measures are emphasized with special sections on cathodic corrosion protection and the use of protective coatings Seawater related issues associated with cathodic protection such as calcareous deposit formation hydrogen formation and fouling are discussed With respect to protective coatings the book considers for the first time complete loading scenarios including corrosive loads mechanical loads and special loads and covers a wide range of coating materials Problems associated with fouling and bacterial induced corrosion are extensively reviewed The book closes with a chapter on recent developments in maintenance strategies inspection techniques and repair technologies The book will be of special interest to materials scientists materials developers corrosion engineers maintenance engineers civil engineers steel work designers mechanical engineers marine engineers chemists and coating specialists Offshore wind power is an emerging renewable technology and a key factor for a cleaner environment Offshore wind power structures are situated in a demanding and challenging marine environment The structures are loaded in a complex way including mechanical loads and corrosive loads Corrosion is one of the major limiting factors to the reliability and performance of the technology Maintenance and repair of corrosion protection systems are particularly laborious and costly Explores the literature between 1950 and 2020 and contains over 2000 references Offers the most complete monograph on the issue Covers all aspects of corrosion protection in detail including coatings cathodic protection corrosion allowance constructive design as well as maintenance and repair Delivers the most complete review on corrosion of metals in marine offshore environments Focuses on all aspects of offshore wind power structures namely foundations towers internal sections connection flanges and transformation platforms **Corrosion in the Petrochemical Industry, Second Edition** ,2015-12-01 Originally published in 1994 this second edition of Corrosion in the Petrochemical Industry collects peer reviewed articles written by experts in the field of corrosion that were specifically chosen for this book because of their relevance to the petrochemical industry This edition expands coverage of the different forms of corrosion including the effects of metallurgical variables on the corrosion of several alloys It discusses protection methods including discussion of corrosion inhibitors and corrosion resistance of aluminum magnesium stainless steels and nickels It also includes a section devoted specifically to petroleum and petrochemical industry related issues **An Index of U.S. Voluntary Engineering**

Standards. Supplement William J. Slattery,1972 *An Index of U.S. Voluntary Engineering Standards, Supplement 2*

William J. Slattery,1975 **Metallurgy and Corrosion Control in Oil and Gas Production** Robert

Heidersbach,2010-12-01 This book is intended for engineers and related professionals in the oil and gas production industries It is intended for use by personnel with limited backgrounds in chemistry metallurgy and corrosion and will give them a general understanding of how and why corrosion occurs and the practical approaches to how the effects of corrosion can be mitigated It is also an asset to the entry level corrosion control professional who may have a theoretical background in metallurgy chemistry or a related field but who needs to understand the practical limitations of large scale industrial operations associated with oil and gas production While the may use by technicians and others with limited formal technical training it will be written on a level intended for use by engineers having had some exposure to college level chemistry and some familiarity with materials and engineering design **The Practical Handbook of Well Control** Rahman

Ashena,2025-02-21 The Practical Handbook of Well Control teaches readers to safeguard well safety and integrity in drilling well engineering Offering an applied and scientific point of view it covers fundamental aspects of well control and includes practical procedures and well control methods for land and offshore operations It features a wealth of questions to commonly encountered problems and comprehensive answers at the end of each topical discussion to test reader comprehension Written in a concise accessible way by experienced oilfield and academic experts Covers all related technical subjects of well control Describes modern aspects of well control including automatic well control advances in outflow measurement artificial intelligence and IoT techniques for early kick detection mud gas separators and riser gas modeling Includes case studies to familiarize readers with real world problems and solutions Offers a full explanation of each problem to familiarize readers with commonly faced issues Features sample exercises with comprehensive answers useful for IWCF and IADC exams This handbook serves as a valuable reference and workbook for field drilling and workover engineers in the energy sector

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