

CITOARC VRD welding machines have been designed to meet the most demanding conditions for on-site welding applications, offering reliable operation and high duty cycle. Each machine features the special Voltage Reduction Device (VRD) for increased safety when used in mines, shipyards and petrochemical plant.

### Specification

- Rugged on site concept.
- Hot Start function and anti-sticking device.
- Arc Force regulation on front panel.
- Suitable for rutile, basic and cellulose electrodes.
- TiG lift+ device including up slope and down slope regulation & TiG exit fuzzy method (arc extinguishing).
- Ergonomic handles (easy lifting and rolling of the cables).
- Digital display of parameters.
- Generator compatible.
- Remote control plug.
- VRD for increased safety.



TiG lift +



GENERATOR COMPATIBLE



THREE-PHASE



WARRANTY 2 YEARS

### Technical features

#### CITOARC 2200i VRD

Power supply	3 phases 400 V (±20%) 50/60Hz
Effective primary consumption	9 A
Max primary consumption	14 A
No load voltage	105 V (14
Secondary current range	5 - 220 A
DutyCycle: 10mn 40°C at 35%	220 A (at 40%)
DutyCycle: 10mn 40°C at 60%	190 A
DutyCycle: 10mn 40°C at 100%	150 A
Control connection	13 mm
Consumable Diameter Range	1,6 - 5,0 mm
Protection index	IP 23
Protection class	H
Dimensions (LxHx) mm	250 x 470 x 450
Weight kg	19
Standard	EN 60974-1 / EN 60974-10

#### ► Delivery equipment

Power source and ground cable

#### ► Items codes

W00026684 - CITOARC 2200i VRD CITOARC2200-3PH

#### ► Options

W00042066 - COMMANDE MANUELLE 10 M

W000075730 - UNIVERSAL TROLLEY UNIVERSAL TROLLEY ALL INVERTER

#### ► Associated tools

W00026684 - WELDING KIT 25C50

#### ► Environnement & protections

W000278910 - CHAMBLERON VO

W000010419 - WELDING GLOVES STOPCALOR

# Oerlikon Citoarc Manual

**Tao Wei**



## **Oerlikon Citoarc Manual:**

## Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Oerlikon Citoarc Manual**

In a world inundated with displays and the cacophony of quick connection, the profound energy and mental resonance of verbal beauty frequently disappear in to obscurity, eclipsed by the regular barrage of sound and distractions. However, situated within the musical pages of **Oerlikon Citoarc Manual**, a interesting function of literary splendor that impulses with raw feelings, lies an memorable trip waiting to be embarked upon. Written with a virtuoso wordsmith, this mesmerizing opus guides visitors on an emotional odyssey, lightly revealing the latent potential and profound affect embedded within the complicated internet of language. Within the heart-wrenching expanse of this evocative examination, we will embark upon an introspective exploration of the book is main styles, dissect its fascinating writing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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