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**SHEET METAL AND FENDERS**

**BODY AND GRILLE ASSEMBLY**

**Removal and Refinement (28-01-01)**

**Removal**

1. Remove the air filter and radiator covering the hood to the instrument panel.
2. Remove the front fender and radiator covering the grille to the front axle support.
3. Disconnect the fuel air cleaner pipe of hood to the coupling adaptor to the grille front panel.
4. Remove the battery cover panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 7. Lift the hood and grille assembly clear of the tractor as shown.

**Refinement**

1. Place the hood and grille assembly over the tractor, leaving the grille on the fender at the front axle support.
2. Connect the hood to the instrument panel with the air filter and radiator and replace the fender at the front axle support.
3. Reconnect the air cleaner pipe of hood.
4. Reconnect the headlight wiring at the light switch and with the battery cover panel.

**GRILLE AND SIDE PANELS ASSEMBLY**

**Removal and Refinement (28-01-02)**

**Removal**

1. Remove the hood and grille assembly as stated in operation (28-01-01).
2. If necessary, remove the air cleaner of hood as stated in operation (28-01-01) and then with draw the fuel air cleaner pipe from the grille.
3. Remove the headlight wiring from the hood.
4. Remove the fire bottle and water/radiator covering the grille to the hood and the front fender and radiator each side, securing the side panels to the hood.
5. Remove the grille and side panels assembly from the hood.

**Refinement**

1. Place the grille and side panels assembly in position on the hood and secure the grille with the fire bottle and radiator and the side panels with fire bottle and radiator each side.
2. If necessary, with the air cleaner service adaptor and secure it to the lower panel with the screw cap and washers.
3. Connect the headlight wiring to the hood with the clip.
4. Bolt the hood and grille assembly as stated in operation (28-01-01).

**GRILLE REMOVAL AND REPLACEMENT (28-01-03)**

**Removal**

1. Remove the hood and grille assembly as stated in operation (28-01-01).
  2. If necessary, remove the air cleaner of hood as stated in operation (28-01-01) and withdraw the air cleaner pipe.
  3. Fig. 8. Remove the required panel by covering the fire bottle and radiator.
- NOTE** - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

**Refinement**

1. Remove the required material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, covering pressure points for outside air intake.
4. Bolt the panel and secure with the fire bottle and radiator.
5. If necessary, with the air cleaner service adaptor and secure it to the lower panel.
6. Bolt the hood and grille assembly as stated in operation (28-01-01).

**LOWER INSTRUMENT PANELS**

**Removal and Refinement (28-01-04)**

**Removal**

1. Remove the battery cover panel.
2. Disconnect the air filter from the instrument panel.
3. Fig. 9. Remove the front fender and radiator covering the lower instrument panel and remove the panel from the instrument panel as shown.
4. If necessary, remove the air cleaner service adaptor by covering the panel, seal and radiator covering the mounting brackets to the lower panel.

**Refinement**

1. If necessary, with the air cleaner service adaptor and secure it to the lower panel with the screw cap and washers.
2. Fig. 9. Bolt the lower panel and secure with the fire bottle and radiator.
3. Reconnect the tube to the air cleaner service adaptor and with the battery cover panel.

**SHEET METAL AND FENDERS**

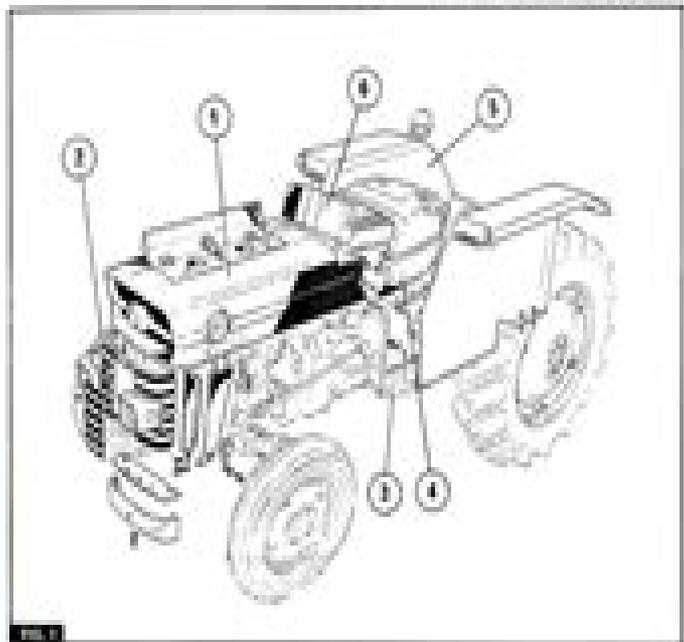


FIG. 7

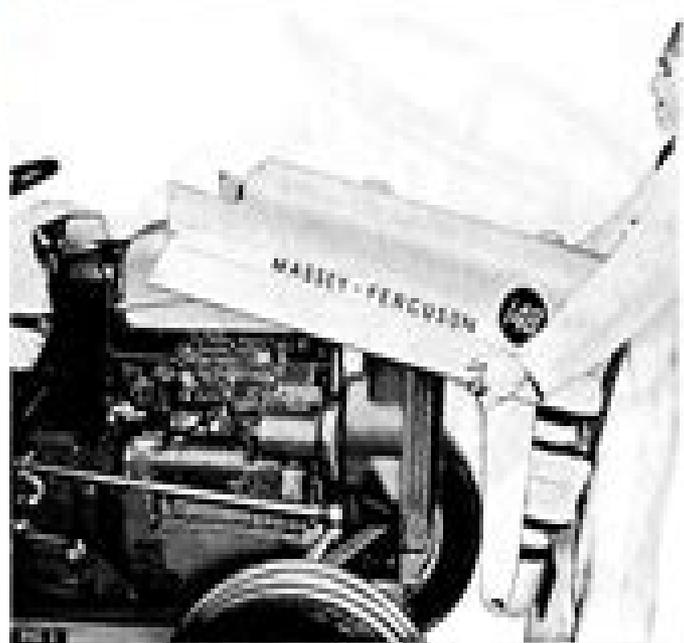


FIG. 9

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**N Colangelo**



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