



FIG. 31



FIG. 32

## VALVE SPRINGS AND VALVE STEM SEALS

Valve springs, seating washers, caps, and locks are interchangeable between intake and exhaust valves. However, valve stem seals may differ. Fig. 31. Red silicone rubber seals, 1, are used only on intake valves. Black viton rubber seals, 2, are used on exhaust or intake valves.

Standard size valve stem seals should be used with standard size and 0.08 mm (0.003 in.) oversize valve stems. Valve stem seals of 0.38 mm (0.015 in.) and 0.76 mm (0.030 in.) oversizes should be used with 0.38 mm (0.015 in.) and 0.76 mm (0.030 in.) oversize valve stems. However, standard size valve stem seals can be used with oversize valve stems, if necessary.

Inner and outer valve springs must be installed with closely wound end (damper coils) toward cylinder head. Check valve springs in a spring tester and compare with following values:

### Outer Valve Springs:

Load at 45.2 mm (1.78 in.)	178 ± 9N (40 ± 2 lbs.)
Load at 34.5 mm (1.358 in.)	321 ± 16N (72.1 ± 3.6 lbs.)

### Inner Valve Springs:

Load at 38.7 mm (1.5625 in.)	68 ± 3N (15.4 ± 0.77 lbs.)
Load at 29.0 mm (1.140 in.)	149 ± 7N (33.5 ± 1.67 lbs.)

## ROCKER ARM SHAFT ASSEMBLY

### DISASSEMBLING ROCKER ARM SHAFT ASSEMBLY

1. Remove snap ring and washer from each end of rocker shaft.
2. Remove rocker arms, support brackets (to ease removal, spread bone in each bracket by driving a narrow chisel into slot), and spacer springs, Fig. 32. Lay all parts in order so they will be installed in their original locations.
3. Remove locating screw from oil head connection and remove connection from shaft.

# Mf 60 Service Manual

**JG Myers**



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