

GENERAL DATA—continued

(948 c.c.—continued)

ENGINE LUBRICATION SYSTEM

Oil pump

Type	..	..	..	..	..	..	..	Eccentric rotor or vane type.
Relief pressure valve operates	..	..	..	..	..	..	..	60 lb./sq. in. (4.2 kg./cm. ²).
Relief valve spring: Free length	..	..	..	..	..	..	..	2.859 in. (72.63 mm.).
Fitted length	..	..	..	..	..	..	..	2.156 in. (54.77 mm.).

Oil filter

Type	..	..	..	..	..	..	..	Full-flow.
Capacity	..	..	..	..	..	..	..	1 pint (1.2 U.S. pints, .57 litre).

Oil pressure

Normal running	..	..	..	..	..	..	..	30 to 60 lb./sq. in. (3.1 to 4.22 kg./cm. ²).
Idling (minimum)	..	..	..	..	..	..	..	10 to 25 lb./sq. in. (.7 to 1.7 kg./cm. ²).

FUEL SYSTEM

Carburettors

Make and type	..	..	..	..	..	..	..	S.U. twin HS2 semi-down draught.
Diameter	..	..	..	..	..	..	..	1½ in. (31.75 mm.).
Jet	..	..	..	..	..	..	..	-.090 in. (2.29 mm.).
Needles	..	..	..	..	..	..	..	Standard V3. Rich V2. Weak GX.
Piston spring	..	..	..	..	..	..	..	Light blue.

Fuel pump

Make and type	..	..	..	..	..	..	..	A.C. "Y" type. Mechanical.
Delivery rate	..	..	..	..	..	..	..	40 pints/hr. (48 U.S. pints/hr., 22.8 litres/hr.).
Delivery pressure	..	..	..	..	..	..	..	1.5 to 2.5 lb./sq. in. (.105 to .175 kg./cm. ²).

Air cleaners

Type	..	..	..	..	..	..	..	Paper element.
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COOLING SYSTEM

Type	..	..	..	..	..	..	..	Pressurized radiator. Thermo-siphon, pump- and fan-assisted.
Thermostat setting	..	..	..	..	..	..	..	65 to 70° C. (149 to 158° F.).
Blow-off pressure	..	..	..	..	..	..	..	7 lb./sq. in. (.49 kg./cm. ²).

IGNITION SYSTEM

Sparking plugs	..	..	..	..	..	..	..	Champion NS.
Size	..	..	..	..	..	..	..	14 mm.
Plug gap	..	..	..	..	..	..	..	-.024 to -.026 in. (.625 to .660 mm.).
Coil	..	..	..	..	..	..	..	Lucas Type LA12.
Distributor	..	..	..	..	..	..	..	Lucas Type DM2B4.
Distributor contact points gap	..	..	..	..	..	..	..	-.014 to -.016 in. (.36 to .40 mm.).
Static ignition setting: High compression	..	..	..	..	..	..	..	4° B.T.D.C.
Low compression	..	..	..	..	..	..	..	1° B.T.D.C.

CLUTCH

Type	..	..	..	..	..	..	..	Single dry plate.
Diameter	..	..	..	..	..	..	..	6½ in. (16 cm.).
Facing material	..	..	..	..	..	..	..	Wound yarn.
Pressure springs	..	..	..	..	..	..	..	6.
Colour	..	..	..	..	..	..	..	Yellow and dark green.
Damper springs	..	..	..	..	..	..	..	4.
Colour	..	..	..	..	..	..	..	Light grey.
Clutch fluid	..	..	..	..	..	..	..	Lockheed Super Heavy Duty.

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