

FIGURE 18

6. Remove bolt, A, Figure 18, from roll linkage chain.
7. Remove retaining ring inside header side sheet at B, and remove tension arm and linkage as one assembly.
8. Remove roll drive sprocket, D, on upper roll shaft. Remove bearing holding roller and pinch roll shaft with emery cloth.
9. Remove retaining ring, E, from tension roll arm bracket, F, and roll pressure linkage as one assembly. **NOTE:** It may require a bearing puller or pry bar to remove bracket at bearing area.
10. Remove bearing roller, G, on lower roll shaft and pinch shaft with emery cloth.
11. Remove bolts holding plate weld assembly, H, and remove plate.

ROLL REMOVAL (Roll Side)

Figure 19 shows the PTO drive line, roll drive shafts and gear box removed. **NOTE:** Refer to "Gear Box" section for gear box removal. It may be easier to work on left side with header raised to the transport position. Use a jack stand under header if header is in the raised position.

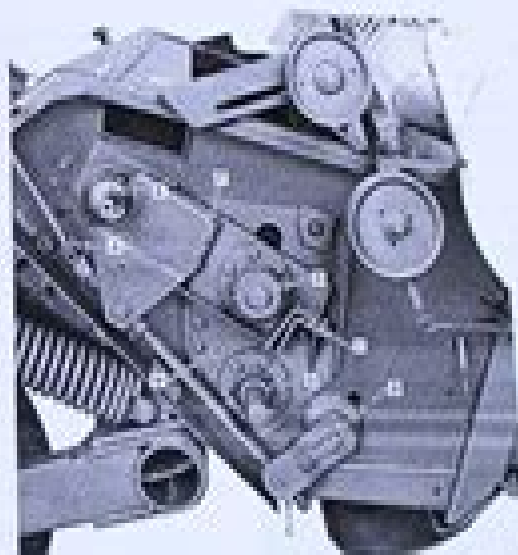


FIGURE 19

1. Remove wobble drive shaft roller, A, Figure 19.
2. Remove roll drive sprockets, B. Models 479 and 489 sprockets are secured with pin keys. Before attempting to remove pin keys, drive sprockets on forward rolls. Sprockets must be shifted before pin keys will loosen.
3. Remove bearing holding rollers and pinch roll shafts with emery cloth.
4. Remove bolt, C, from roll linkage chain.
5. Remove retaining ring, D, from inside of header side sheet and remove tension arm and linkage as one assembly.
6. Remove retaining ring, E, and remove roll arm bracket, F, and roll pressure linkage as one assembly. **NOTE:** It may require a bearing puller or pry bar to remove bracket at bearing area.
7. Remove bolts holding plate weld assembly, G, and remove plate. Bolts can now be worked out right side of header frame.

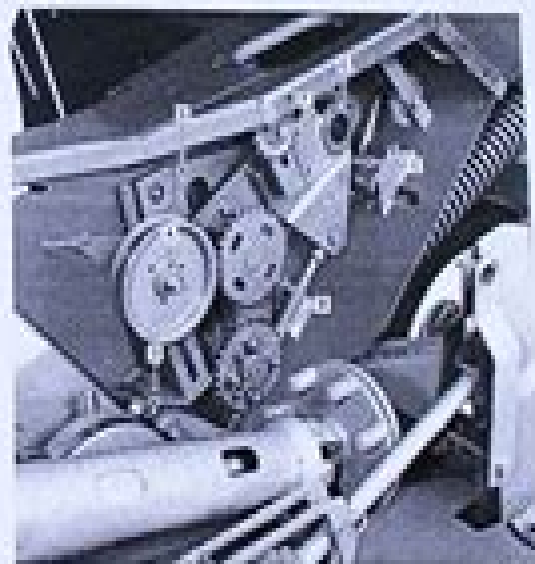


FIGURE 20

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