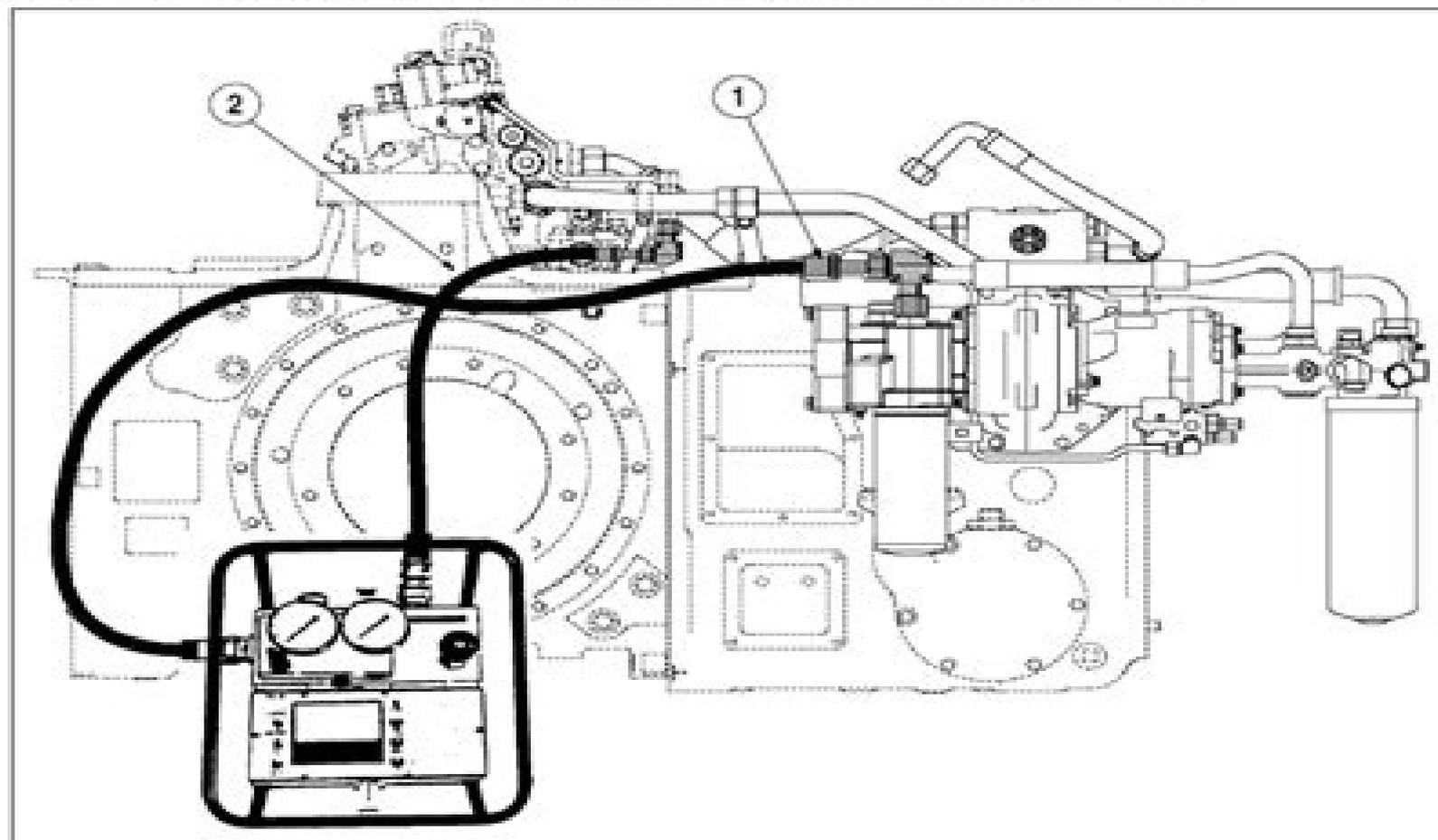


FRONT/REGULATED SYSTEM PUMP FLOW TEST

Always perform the Regulated System Pressure Test and adjustment procedure before this test.



1. OUT OF FRONT PUMP SECTION TO FLOWMETER INLET

2. FROM OUTLET OF FLOWMETER TO REMOTE FLOW RETURN MANIFOLD TUBE

FC04608666

NOTE: *Right hand side view, tire removed for clear view.*

The front section of the tandem gear pump supplies oil flow to the priority/regulator valve. The regulator section of the valve maintains the regulated circuit pressure at 335 to 345 PSI (23 to 24 bar). The regulated circuits supplied are FWD, PTO, Park Brake, Diff Lock, Transmission Control Valves, Service Brakes along with the Hitch and Remote valve pilot circuits. When the demand for all these regulated circuits is met all the remaining front pump

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