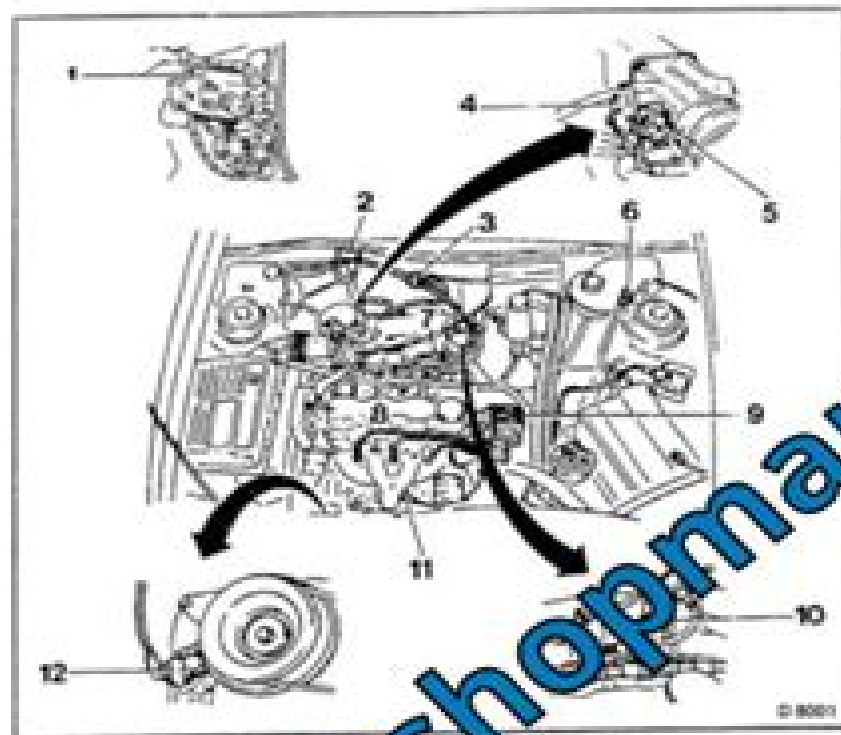


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Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards — steering side of the engine.

INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	60° + 60° + 90°
1.8 / 2.0 L ₄	25 Nm	60° + 60° + 90°

*After test run, turn a further 30° + 15°



Fig. 80

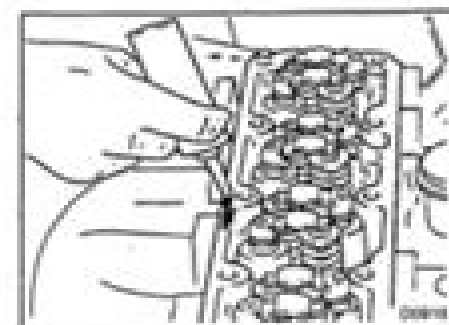


Fig. 81

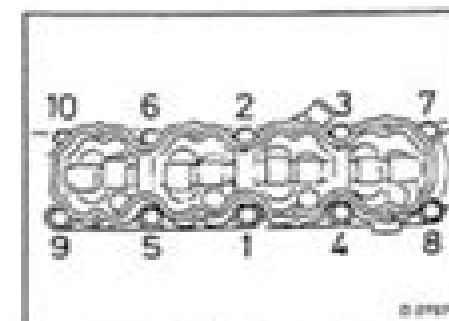


Fig. 82

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Y Pai



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web jun 29 2021 1 senangilah duduk dalam majelis amal saleh 2 masuk ke majelis dengan hati dan badan yang bersih 3
pilih tempat duduk yang paling depan 4 duduk dengan rapat dan jangan menjauh 5 tidak berbicara sendiri 6 menyimak
semua yang sedang disampaikan 7 tidak memotong orang yang sedang berbicara 8 bertanyalah jika

doa pembuka majlis dalam bahasa arab dan bahasa melayu - Jul 10 2023

web aug 5 2022 doa pembuka majlis 1 bahasa arab dan maknanya kredit gambar jakim maksudnya ya allah ya tuhan kami
yang maha pemurah lagi maha penyayang kami berhimpun pada hari ini berdoa memohon rahmat dan hidayah dari mu
semoga dengan rahmat itu engkau berikan petunjuk kepada kami engkau perkukuhkan perpaduan kami

bacaan doa majlis rasmi dan tidak rasmi mudah serta - Apr 07 2023

web isi kandungan bacaan doa majlis rasmi dan tidak rasmi bahasa melayu arab a majlis rasmi b majlis tidak rasmi 1 bacaan
doa majlis dalam bahasa melayu 2 bacaan doa majlis dalam bahasa arab 3 doa pembuka majlis 4 bacaan doa majlis
perhimpunan 5 doa sempena mesyuarat 6 bacaan doa majlis solat hajat