

REMOVE, DISCONNECT

1. If necessary:
 - Air cleaner.
 - Air intake hose.
2. Fit front toothed belt cover.
3. For 4-pin version, upper part of front toothed belt cover.
4. Turn crankshaft in direction of rotation of engine, until marks align.

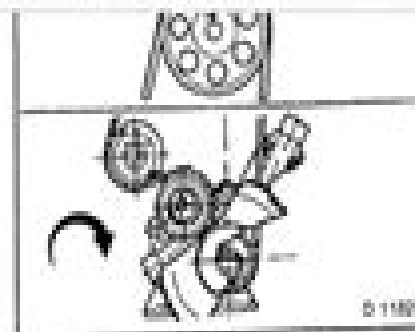


Fig. 17

INSPECT

1. Cast in lower part of front toothed belt cover aligns with marking on crankshaft pulley.

NOTE:
ON 14 HV ENGINES PLACE CRANKSHAFT PULLEY ON FIRST MARKING (10° BTDC).

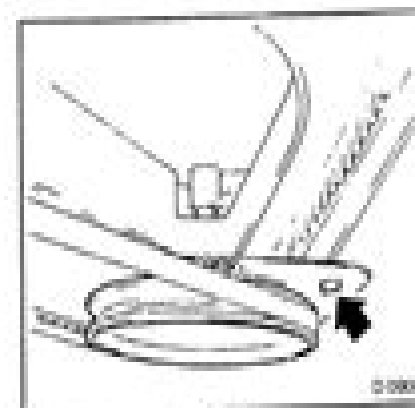
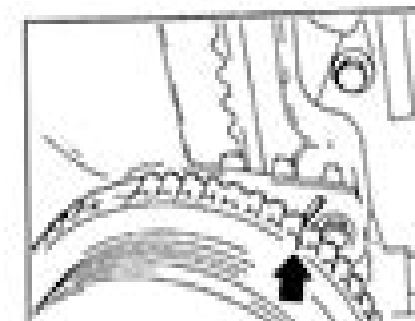


Fig. 18

INSPECT

1. On the 16 SE engines, TDC mark is on crankshaft disc in conjunction with ribbed V-belt pulley.



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Lei Shi



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