

## 1. THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY

- Be sure to read "THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY" before installing the air conditioner.
  - Be sure to observe the cautions specified herein. They include important items related to safety.
  - The illustrations and meanings are as follows.
- ⚠ WARNING:** Could lead to death, serious injury, etc.
- ⚠ CAUTION:** Could lead to serious injury in particular and accidents when operated incorrectly.
- After reading this manual, be sure to keep it together with the OPERATING INSTRUCTIONS in a handy place on the customer's site.

### ⚠ WARNING

- Do not install the unit by yourself (customer). Incomplete installation could cause injury due to fire, electric shock, the unit falling or leakage of water. (Consult the dealer from whom you purchased the unit or special installer.)
- Install the unit securely in a place which can bear the weight of the unit. When installed in an insufficient strong place, the unit could fall causing injury.
- Use the specified wires to connect the indoor and outdoor units securely and attach the wires firmly to the terminal block connecting sections on the sides of the wires is not applied to the sections. Incomplete connecting and being out of phase for the power could cause an electric shock.
- Do not use intermediate connection of the power cord or the extension cord and do not connect many devices to one AC outlet. It could cause a fire or an electric shock due to defective contact, defective insulation, exceeding the permissible current, etc.
- Check that the refrigerant gas has not leak after installation has completed. If refrigerant gas leaks indoors, and comes into contact with the fire of other heater, space heater, stove, etc., flammable substance will be generated.
- Perform the installation securely referring to the installation manual. Incomplete installation could cause a personal injury due to fire, electric shock, the unit falling or leakage of water.
- Perform electrical work according to the installation manual and be sure to use an electric shock. If the capacity of the power cord is insufficient or there is insufficient electrical work, it could result in a fire or an electric shock.
- Attach the electrical cover to the indoor unit and the service panel to the outdoor unit securely. If the electrical cover in the indoor unit and/or the service panel in the outdoor unit are attached incorrectly, it could result in a fire or an electric shock due to fault wiring, etc.
- Be sure to use the part provided or specified parts for the installation work. The use of defective parts could cause an injury due to a fire, an electric shock, the unit falling, leakage of water, etc.
- Be sure to cut off the main power to ease of setting up the indoor electronics control P.D. board or wiring works. It could cause an electric shock.
- The appliance shall be installed in accordance with national wiring regulations.
- When installing or relocating the unit, make sure there are no substances other than the specified refrigerant gas (R410A) within the refrigerant circuit. Any presence of foreign substance such as air can cause abnormal pressure rise in the refrigerant.

### ⚠ CAUTION

- Perform safe thing. Do not connect the earth wire to a gas pipe, water pipe, lightning rod or telephone cable wire. (Defective wiring) could cause an electric shock.
- Do not install the unit in a place where an inflammable gas leaks. If gas leak and/or inflammable in the case surrounding the unit, it could cause an explosion.
- Fix the floor mat with a longer screw as specified in this manual. When installed too tight, a floor mat may become after a long period and cause a leakage of refrigerant.
- Install an earth-leakage breaker depending on the installation place (where it is humid). If the earth-leakage breaker is not installed, it could cause an electric shock.
- Perform the drainage piping work securely according to the installation manual. If there is a defect in the drainage piping work, water could drip from the unit and finished goods could be wet and damaged.

## 2. INSTALLATION DIAGRAM & ACCESSORIES

### Before installation

This installation manual is only for the outdoor unit installation. In installing the indoor units, refer to the installation manual attached to each indoor unit. Any structural alterations necessary for the installation must comply with the local building code requirements.



### Note

The dimensions given along the arrows above are required to guarantee the air conditioner's performance. Install the unit in an indoor place as possible for better service or repair.

# Mitsubishi Air Conditioning Installation Manual

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