

**MECHANICAL ENGINEERING DEPARTMENT.**

**LAB MANUAL**

**Subject: Production Technology**

**Semester-V**

**LIST OF EXPERIMENTS:**

**A-Performance**

- 1) Linear Measurement Using Vernier Caliper, Vernier Height Gauge And Micrometer (Internal, External and Depth)
- 2) Angular Measurement Using Combination Set, Bevel Protector, Sine Bar and Micrometer
- 3) Measurement of Screw Thread Diameter Using Floating Platform Measurement Machine
- 4) Measurement of Parameter Using Tool Maker Microscope
- 5) Measurement of Flatness and Straightness Using Autocollimator
- 5) Linear Measurement Using Dial Gauge, Slip Gauge, and Calibration of Dial Gauge
- 7) Use of Optical Flat and Monochromatic Light

**B- STUDY**

- 8) Case Studies on BEP.
- 9) Problem on Limit & Fit and Design of Limit Gauge .
- 10) Preparation of Process Planning Sheet and Tolerance Chart.
- 11) Case Studies on Process Control Chart.
- 12) Case Studies on Acceptance Sample Plans.
- 13) Seminar on Metrology Instrument.

# Mechanical Engineering Lab Manuals Raison

**Yicheng Fang**



## **Mechanical Engineering Lab Manuals Raison:**

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