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N01 G90 EOB
N02 G17 EOB
N03 M06 EOB
N04 M04 S1200
N05 G01 X27.5 Y-7.5 F30 EOB
N06 G01 Z-5.6 EOB
N07 L601 EOB
N08 Z-6.3 EOB

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N09 L601 EOB N140 M17 EOB
N10 Z-7.0 EOB
N11 L601 EOB
N12 Z5 EOB
N13 G0 X0 Y0 EOB
N14 M05 EOB
N15 M30 EOB

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Result: Hence the study the part programming on a NC Milling Machine for a Rectangular Slot.

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