

Revisionando la tabella effettuare i seguenti controlli:

- condizioni delle boccole e gioco tra le stesse e gli spinotti;
- parallelismo degli assi;
- cuscinetti di biella.

I cuscinetti sono del tipo a guscio sottile, con lega antibirizione che non consente alcun adattamento; se si riscontrano tracce di ingranamento o consumo occorre senz'altro sostituirli.

Sostituendo i cuscinetti può essere necessario ripassare il corno dell'albero di manovella.

Prima di eseguire la rettificazione del perno di manovella, è opportuno misurare il diametro del perno stesso in corrispondenza della massima usura; questo per definire a quale classe di minorazione dovrà appartenere il cuscinetto e a quale diametro dovrà essere rettificato il perno.

CONNECTING BODS

When overhauling the connecting rods, carry out the following checks:-

- the condition of the bushings and the clearance between those and the gudgeon pins;
- parallelism of the axes;
- connecting rod bearings.

The bearings are of the thin shell type, in babbit alloy that cannot be adjusted; if there are any traces of seizing or wear they must be replaced.

If the bearings are replaced it may be necessary to mill the crankshaft pin.

Before grinding the crankshaft pin, it is advisable to measure the pin diameter in correspondence to the maximum wear; this is to establish to which undersize class the bearing should belong and to what diameter the pin should be ground.

Spessori del cuscinetti di biella

CUSCINETTO NORMALE (PRODUZIONE) mm	cusciniti per 10 penna di Stela minimo di anni		
	0,254	0,508	0,762
da 1,535	1,662	1,789	1,916
a 1,544	1,671	1,798	1,925

Thicknesses of the connecting rod bearings

NORMAL BEARING (PRODUCTION) mm	bearings for connecting rod pin dia. undersized by mm		
	0.254	0.508	0.762
from 1.535	1.652	1.789	1.916
to 1.544	1.671	1.798	1.925

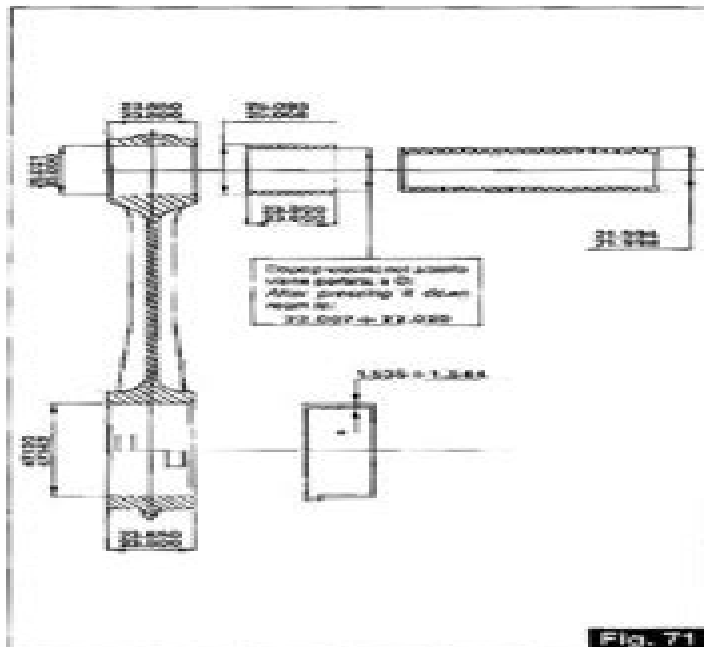


Fig. 71



FIG. 25

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Jeff Clew



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