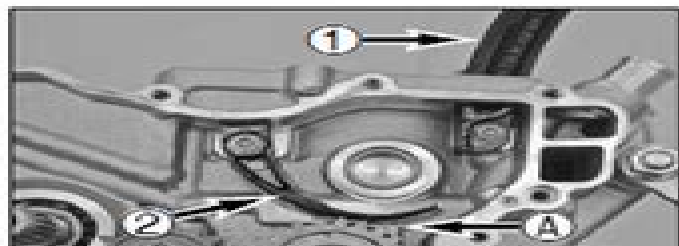




### Mounting the primary pinion and the chain drive

- Move the crankshaft into the TDC position and lock in place with the locking screw (20 Nm).
- Mount the woodruff key (if previously removed).
- Mount the primary gear, detent edged lock washer and nut (+ Loctite 243, A/F 27, LH thread). Tighten the nut to 150 Nm.



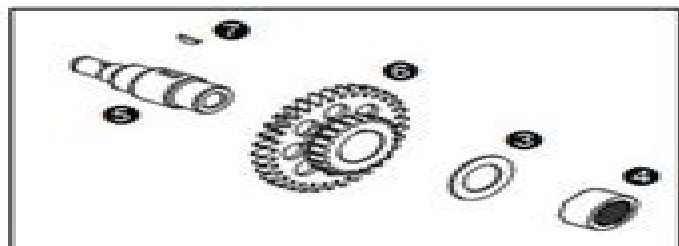
- Mount the timing chain tensioning rail (1) and the chain securing guide (2). Apply Loctite 243 to the screws and tighten to 10 Nm.

#### NOTE:

- Make sure you only apply Loctite 243 to the screw thread otherwise the timing chain tensioning rail will block and can break.
- The chain securing guide must rest against the stop (A).



- Slip on the timing chain. Pay attention to the running direction if using a used chain.
- Place the stop disk (3) on the bearing (4) of the timing train idler shaft (5).
- Position the timing train idler (6) on the bearing and align the marks (7) with the primary gear.



- Slide in the timing train idler shaft with the woodruff key (8).



# Motor Bike Repair Manual

**Keith Weighill**



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