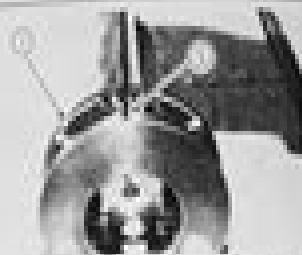


UPPERSTRUCTURE / Swing Device

15. Remove the swing cover.
Check spring pin (25) and pin (26) inside cover (25).
Drawing Item 25 250000000 1500



16. Put identification marks on pin (25) and cover (25) and remove pin (25), planetary gear (27), and thrust roller (28) and pin (26) from the swing cover (25).



17. Remove the swing cover (25).
Check spring pin (25) and pin (26) inside cover (25).
Drawing Item 25 250000000 1500

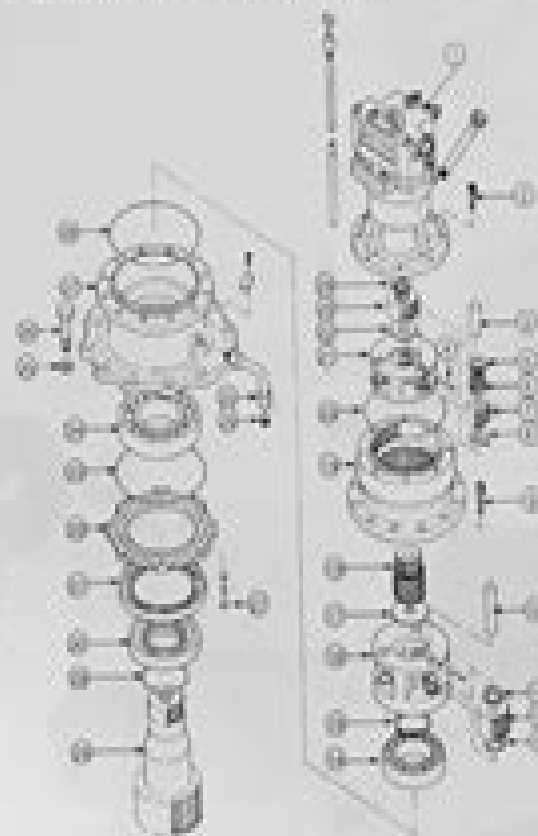


18. Put identification marks on pin (25) and cover (25) and remove pin (25), planetary gear (27), and thrust roller (28) and pin (26) from the swing cover (25).



UPPERSTRUCTURE / Swing Device

SWING REDUCTION GEARS DRAWING FOR ASSEMBLY



- | | | |
|------------------------|-------------------------|-------------------------|
| 1. Swing cover (25) | 11. Thrust roller (28) | 21. Thrust roller (28) |
| 2. Pin (26) | 12. Planetary gear (27) | 22. Planetary gear (27) |
| 3. Pin (25) | 13. Thrust roller (28) | 23. Thrust roller (28) |
| 4. Thrust roller (28) | 14. Planetary gear (27) | 24. Planetary gear (27) |
| 5. Planetary gear (27) | 15. Thrust roller (28) | 25. Thrust roller (28) |
| 6. Thrust roller (28) | 16. Planetary gear (27) | 26. Planetary gear (27) |
| 7. Planetary gear (27) | 17. Thrust roller (28) | 27. Thrust roller (28) |
| 8. Thrust roller (28) | 18. Planetary gear (27) | 28. Planetary gear (27) |
| 9. Planetary gear (27) | 19. Thrust roller (28) | 29. Thrust roller (28) |
| 10. Thrust roller (28) | 20. Planetary gear (27) | 30. Planetary gear (27) |

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