

Hydrostatic Pump and Motor Case Drain Flow (LS180 and LS190 Two-Speed Shown)

NOTE: LS180 Models with fixed displacement motors operate the same, without the two-speed selector valve and shift cylinder.

During operation of the hydrostatic pumps and motors, oil from the high-pressure circuits used for lubrication drains into the pump and motor housings.

The lubrication oil will fill the housings approximately half full. This oil then becomes cooling oil and will

drain from the pump and motor housings (cases) through the case drain lines.

On the hydrostatic pumps, the case drain line, 1, connects the right and left pumps 2 and 3. Line 4 tees into the case drain port, 5, at the rear of the right-hand hydrostatic motor, 6. The hot case drain oil is returned to the hydraulic system (to be cooled and filtered) through the return line, 7.

Tube, 8, from the front case drain port on the left hand hydrostatic motor, 9, tees into the case drain port at the hydraulic reservoir.

# Nh Ls 180 Manual

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