

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



Weight: 25.0 kg (2.0 kg-m, 18 N-m)

Turn bolts 50 degrees clockwise (angle tightening).

CAUTION

Confirm the tightening angle by using an angle wrench (SST: RY10152100) — (A) or protractor. Never judge by visual inspection without the tool.

- After tightening connecting rod cap bolt (A), crankshaft rotates smoothly.
- Check the connecting rod side clearance (B) at crankshaft.
- Check the piston protrusion (C) at crankshaft.

Install balancer unit (D) in the following procedure:

CAUTION

When any of the balancer unit (D) listed below is replaced, adjust backlash of the balancer unit. Refer to [SST: RY10152100](#).

- Crankshaft
- Cylinder
- Balancer unit

Check the balancer unit at the TDC of its compression stroke. Refer to [SST: RY10152100](#).

Adjust the TOC set pin (SST: —) (Max. 1788g (A)).

Place the test hole of the balancer unit (D) with test hole (E) on the cylinder block side, and place stem (F) of balancer unit as shown in the figure.

— Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (B).

— Engine test

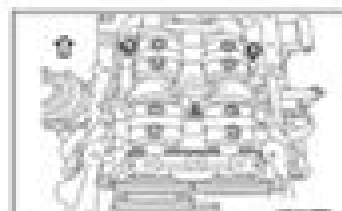
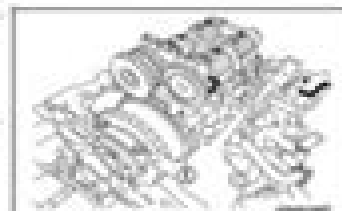
CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting bolt (B).

— Engine test

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|------------------------------------|--------------------------|--------------------------------|
| ① Crankshaft position sensor (POS) | ① Crankshaft sensor | ① Crankshaft |
| ② Oil temperature sensor | ② Cylinder block | ② Piston |
| ③ Second ring | ③ Oil ring | ③ Connecting rod |
| ④ Third ring | ④ Power pin | ④ Connecting rod bearing cap |
| ⑤ Oil pin | ⑤ Connecting rod bearing | ⑤ Connecting rod bearing (oil) |
| ⑥ Power pin | ⑥ Lower cylinder block | ⑥ Oil ring |
| ⑦ Oil | ⑦ Oil cooler gauge | ⑦ Thrust bearing |
| ⑧ Dipole | ⑧ Thrust bearing | ⑧ Crankshaft key |
| ⑨ Crankshaft | ⑨ Crankshaft key | ⑨ Crankshaft |
| ⑩ — | ⑩ — | ⑩ — |

— Comply with the assembly procedure when tightening. Refer to [SST: RY10152100](#).

Nissan Frontier Parts Manual

Phil Edmonston



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