



Fig. 15 - Hydraulically Extending A Single-Acting Cylinder  
1. Piston End Port 2. Breather

hydraulic control valve. Attach the remaining end of the hose to the port in the "piston" end of the cylinder, if it is to be "extended" by hydraulic pressure, see Fig. 15. If the cylinder is to be "retracted" by hydraulic pressure, attach the hose to the port in the "rod" end of the cylinder. If this is done, the "breather" must be removed from the port in the "rod" end and installed in the port in the "piston" end of the cylinder, see Fig. 16. If the double hose and coupler kit is not used, the "drop" or forward port of the control valve will not be used and must be plugged to prevent oil from discharging when the control lever is moved to the drop position, and prevent the entrance of foreign material. Before attempting to operate a single-acting cylinder, the switch valve, No. 1, Fig. 14, located directly below the valve spool, will have to be screwed "out" to provide proper fluid flow through the valve.

## OPERATION

### OPERATING DOUBLE-ACTING CYLINDERS

To produce an oil flow through the auxiliary valve to operate one double-acting cylinder,



Fig. 16 - Hydraulically Retracting A Single-Acting Cylinder  
1. Rod End Port 2. Breather

pull rearward on the valve spool control lever, if the cylinder is to be "extended" for lift by hydraulic pressure. If the cylinder is to be "retracted" for drop by hydraulic pressure, push forward on the valve spool control lever.

### OPERATING SINGLE-ACTING CYLINDERS

To operate one single-acting cylinder, pull rearward on the valve spool control lever to produce an oil flow to activate the single-acting cylinder. Push forward for drop on the valve spool control lever to return the oil from the single-acting cylinder to the reservoir.

### VALVE SPOOL CONTROL LEVER

#### DETENT POSITIONS

Adjustable, spring-loaded detents hold the valve spool in either lift or drop positions against the force of the centering spring. When extending or retracting a hydraulic cylinder to its maximum stroke, the valve spool control lever may be retained in its rearward or forward detent position, allowing the hydraulic cylinder to extend or retract to its maximum stroke. After the cylinder has reached its maximum stroke, the internal kick-out cartridge will automatically return the valve spool

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**Y Pai**



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### Table of Contents **Mf 165 Hydraulic System Repair Manual**

1. Understanding the eBook **Mf 165 Hydraulic System Repair Manual**
  - The Rise of Digital Reading **Mf 165 Hydraulic System Repair Manual**
  - Advantages of eBooks Over Traditional Books
2. Identifying **Mf 165 Hydraulic System Repair Manual**
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an **Mf 165 Hydraulic System Repair Manual**
  - User-Friendly Interface
4. Exploring eBook Recommendations from **Mf 165 Hydraulic System Repair Manual**
  - Personalized Recommendations
  - **Mf 165 Hydraulic System Repair Manual** User Reviews and Ratings
  - **Mf 165 Hydraulic System Repair Manual** and Bestseller Lists

5. Accessing Mf 165 Hydraulic System Repair Manual Free and Paid eBooks
  - Mf 165 Hydraulic System Repair Manual Public Domain eBooks
  - Mf 165 Hydraulic System Repair Manual eBook Subscription Services
  - Mf 165 Hydraulic System Repair Manual Budget-Friendly Options
6. Navigating Mf 165 Hydraulic System Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mf 165 Hydraulic System Repair Manual Compatibility with Devices
  - Mf 165 Hydraulic System Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mf 165 Hydraulic System Repair Manual
  - Highlighting and Note-Taking Mf 165 Hydraulic System Repair Manual
  - Interactive Elements Mf 165 Hydraulic System Repair Manual
8. Staying Engaged with Mf 165 Hydraulic System Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mf 165 Hydraulic System Repair Manual
9. Balancing eBooks and Physical Books Mf 165 Hydraulic System Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mf 165 Hydraulic System Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mf 165 Hydraulic System Repair Manual
  - Setting Reading Goals Mf 165 Hydraulic System Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mf 165 Hydraulic System Repair Manual
  - Fact-Checking eBook Content of Mf 165 Hydraulic System Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
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