

Figure 10-8 Trip Arm Assembly

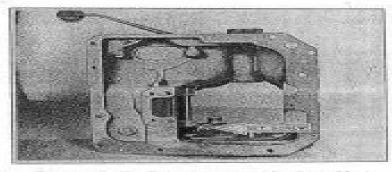


Figure 20-20 Trip Arm Assembly Installed

- 18. Loosen the set screw in the rear trip arm so the rear trip arm shaft is free to rotate. (See Figure 10-8.)
- 13. Remove the cotter pin from the rear trip arm shaft and remove the shaft and trip pedal from the housing. The worm gear can now be removed from the 60 Series lift if it has not yet been done.
- 14. Remove the rear trip arm shaft oil seal.
- 15. Hemove the cotter pin and washer from the front trip arm shaft and remove the front trip arm, rear trip arm and trip arm link as an assembly.

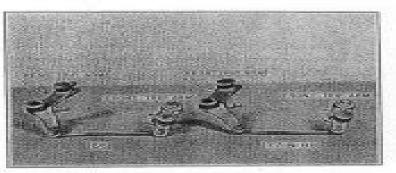


Figure 10-9 Assembled Trip Arms

- 16. Note the position of the trip arm link and disassemble the arms from the link.
- 17. Remove the front trip arm oil seal.

#### POWER LIFT ASSEMBLY

- On 66 Series tractors install new front and rear worm shaft bushings and welch plug if they have been removed. Press the bushings into the housing so the front bushing collar is tight against the bousing and the rear bushing is centered in the bushing bore.
- Install a new welch expansion plug in the trip are shaft bore on the left side of the housing if the old one has been removed or if it shows signs of leaking.
- 3. Assemble the front and rear trip arms and trip arm link. When making the assembly place the trip arm link so the curvature of the link is printing up on the 66 Series lifts and pointing down on the 77 and 68 Series lifts. (See Figure 10-6.)
- 4. Install the assembled linkage in the housing.
- Install a new oil seal on the front trip arm shaft between the shaft and the housing.

# **Oliver 66 Repair Manual**

**Rose Arny** 

# **Oliver 66 Repair Manual:**

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