

**This Service Manual Covers  
The Following GMC Stern Drive Models**

Engine	Model	Transmission	Vertical Drive
3.0 GL	3023PHLJB	3000175	3000175
4.3 GL	3023PHLJB	3000175	3000175
5.0 GL	3023PHLJB	3000175	3000175
5.0 FL	3023PHLJB	3000175	3000175
5.0 FL	3023PHLJB	3000175	3000175
5.0 FL	3023PHLJB	3000175	3000175
5.0 FL	3023PHLJB	3000175	3000175
5.0 H.O. FL	3023PHLJB	3000175	3000175
5.0 GL	3023PHLJB	3000175	3000175
5.0 FL	3023PHLJB	3000175	3000175

All GMC vertical drives are capable of counter-rotation. On GMC Cobra models, standard rotation or counter rotation is obtained by changing the position of the shift lever link at the rear of the upper gear housing. On GMC King Cobra models, drive rotation is determined when connecting the remote control shift cable to the engine shift bracket. For proper attachment, see the *Throttle and Shift Control* section of the Engine Service Manual.

**Gear Ratios**

Engine	Overall Ratio
3.0 GL	1.66:1 (L640)
4.3 GL	1.66:1 (L630)
5.0 FL	1.66:1 (L630)
5.0 FL	1.51:1 (L603)
5.0 FL	1.60:1 (L630)
5.0 FL	1.51:1 (L603)
5.0 H.O. FL	1.42:1 (L700)
5.0 GL	1.42:1 (L700) P/N 3000211 1.42:1 (L711) P/N 3000212
5.0 FL	1.42:1 (L700)

**EXAMPLE:**

An overall ratio of 1.66:1 means that 1.66 revolutions of the engine results in one revolution of the propeller shaft, or one revolution of the engine results in a .603 revolution of the propeller shaft.

# Omc Cobra Service Manual 1987

**Michael Brown**



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