

Figure A2-24 Manual Steering Gear Filler-Test Plug

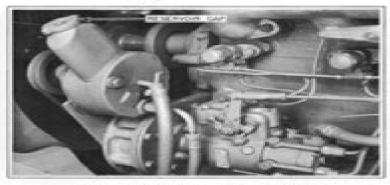


Figure A2-25 Power Steering Pump

Wash all parts in solvent, Thoroughly inspect the seal wearing cup and bearings for chips and nicks, and replace all damaged or worn parts. Pack the spindle carrier and bearings with No. 1 grade multi-purpose lithium or calcium base grease and apply a liberal coating of this grease to the seal. Reassemble, adjusting the bearings as outlined under Front Wheel Bearing Adjustment in Group L.

15. MANUAL STEERING GEAR

Check the manual steering gear lubricant level yearly or every 1000 hours of operation, (See Figure A2-24.) Maintain the grease level at the lower edge of the filler-test plug opening by adding No. 1 grade multi-purpose lithium or calcium base grease.

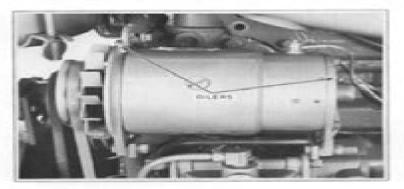


Figure A2-26 Generator Oilers

14. POWER STEERING PUMP

A power steering pump is used on power steering tractors that are not equipped with a hydraulic unit. The pump is mounted on the left side of the engine on 1800 models and on the right side of the engine on 1900 models.

Check the oil level in the power steering pump reservoir daily or every 10 hours of tractor operation when the oil is warm from operation. Maintain the oil level at the FULL mark on the dip stick attached to the reservoir cap. (See Figure A2-25.) Add SAE 10W engine oil and Oliver 102 082-A Oil Additive mixed in a ratio of 16 parts oil to one part additive or Automatic Transmission Fluid Type "A" whenever necessary.

17. GEHERATOR

Lubricate the generator bearings on tractors built prior to serial number 115 402-000 with seasonal grade engine oil every 60 hours or tractor operation. (See Figure A2-26.) DO NOT OVERLUBRICATE, three or four drops of oil in each oiler is sufficient. Generators on tractors built after serial number 115 401-000 require no periodic lubrication attention as they are equipped with pre-packed ball bearings.

IS. TACHOURMETER

Lubricate the tachourmeter flexible shaft core yearly or every 1000 hours of operation. Loosen the ferrule nut at the drive end of the flexible shaft to remove the core,

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