


## Nelweld Model 6000

Stud Range: 3/16" to 1" (5mm-25mm)\*

### Specifications

Transformer Rating	7600 amps
Input voltage	230/460/575 VAC-60 Hz 208/230/460 VAC-60 Hz 400 VAC-50/60 Hz 
Fusing	220/380/415/440 VAC-50/60 Hz 200A@208VAC 200A@230VAC 100A@460VAC 100A@575VAC 400V - Check local standards
Timing Control	20-2500 milliseconds, stepless
Regulated Output	300-2500 amps, regulated
Case Dimensions	28"(710) W x 31"(786) H 35.5"(900) D
Weight	1050 lbs. (480 Kg)



### Duty Cycle\*

Rated @ continuous operation

1" (25mm)	10 per minute
7/8" (22mm)	13 per minute
3/4" (19mm)	20 per minute
5/8" (16mm)	25 per minute
1/2" (13mm)	30 per minute
3/8" (10mm)	unlimited
5/16" (8mm)	unlimited
1/4" (6mm)	unlimited
3/16" (5mm)	unlimited



## Single Gun System Configuration

Item	Description	Part Number
1A	Power/Control Unit 230/460/575 VAC 60 Hz	750-600-000
1B	Power/Control Unit 208/230/460 VAC 60 Hz	750-600-001
1C	Power/Control Unit 400 VAC  50/60 Hz	750-600-050
1D	Power/Control Unit 220/380/415/440 VAC 50/60 Hz	750-600-051
2	NS 20N Welding Gun	751-693-000
3	#4/0-25 ft. Ground Cable & Clamp	720-542-000
4	#4/0-25 ft. Combination Cable	722-000-123

# Nelweld 6000 Operators Manual

**Emilie Sanchez**



**Nelweld 6000 Operators Manual:**

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*Operator's manual for the automatic instrument tube welder model ii* N. Hanssmann,1971      Operator's, Organizational Direct Support, General Support and Depot Maintenance Manual ,1973      *Operator's Manual* ,1991      **Operator's Manual for Combat Vehicle, Anti-tank, Improved Tow Vehicle, M901, NSN 2350-01-045-1123** ,1979      **Operator's Manual** ,1965      Equipment Operator's Manual Minnesota. Department of Transportation. Office of Maintenance,1999

*Operator's Manual, Troubleshooting and Maintenance* ,1987      **Operator's Manuals, Welders** John Deere & Company,Moline (Ill.),1972      **Operator's Manual, Operation Under Usual and Unusual Conditions** ,1981      Tm 9-237 Operators's Manual Welding Theory and Application Department of the Army,2017-01-20 TM 9 237 Welding Theory and Application 1967 11 06This technical manual is published for use of personnel concerned with welding and other metal joining operations in the manufacture and maintenance of materiel It contains information      **Operators Manual for Oxyfuel Gas Heating Torch Operation** ,1983-01-01

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