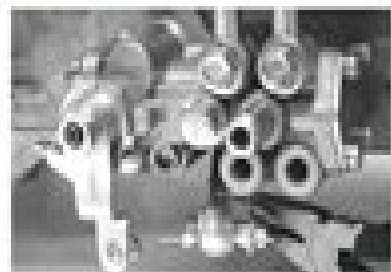
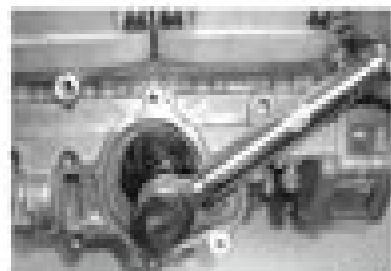


NOTE: When installing the lower check valve, assure that the washer gaskets are installed on each side of the valve.



10. Place the impeller into position and secure with a cap screw and washer. Be sure the rubber side of the washer is lubricated with a thin coat of oil and directed towards the impeller. Apply blue Loctite (241) to the threads of the cap screw and tighten to 100 in.-lb.



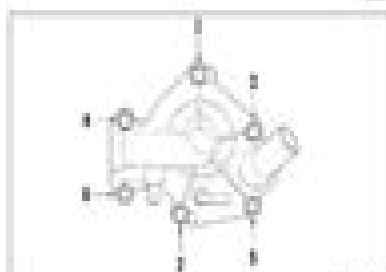
11. Apply coolant to the crankcase vents, then install the alignment pins into the crankcase (if removed).



NOTE: Do not allow coolant into the breather hole in the crankcase. If coolant gets into the hole, carefully remove before proceeding.



12. Position the O-ring into the water pump cover, then install the cover. Install the cap screws, then using the pattern shown, tighten to 50 in.-lb.

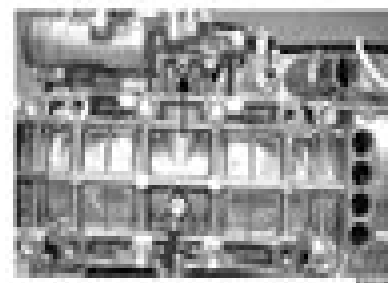


Water Pump (800/1000 cc)

DISASSEMBLING

NOTE: The engine must be removed for this procedure (see Section 2).

NOTE: A bleed hole is located in the crankcase beneath the water pump housing. If any signs of coolant leakage from the bleed hole exist, the water pump seals must be replaced.

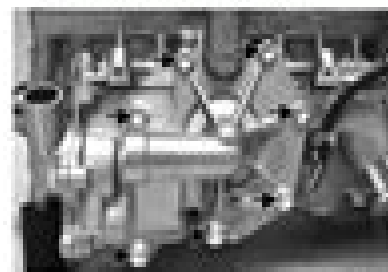


NOTE: When servicing the water pump, use Water Pump Bearing and Seal Tool Kit and Oil Seal Protector Tool.

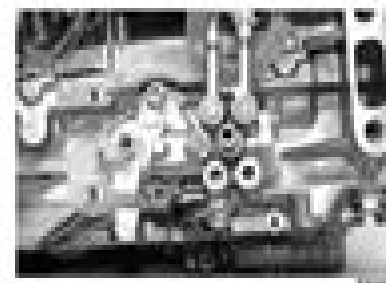
1. Loosen the clamps securing the coolant hose to the water pump and cylinder head, then remove the hose.



2. Remove the seven cap screws securing the water pump cover, then remove the cover and account for the timing seal and two dowel pins.



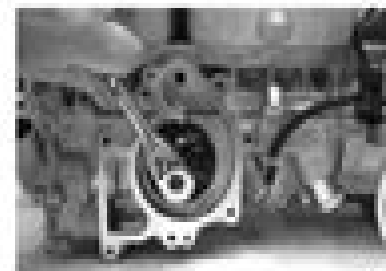
3. Remove the cap screw (A) securing the lower check valve to the oil pump and account for the two gaskets, then remove the two cap screws (B) securing the oil pump to the engine. Remove the pump.



NOTE: Leave the two upper check valves secured to the pump.



4. Remove the cap screw securing the impeller. Account for the rubber washer and gasket behind the cap screw.



5. Remove the impeller from the shaft.

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