

# OPERATION MANUAL I

This manual is comprised of two books: OPERATION MANUAL I  
and OPERATION MANUAL II.

Be sure to read OPERATION MANUAL I first.

## Applicable Model

CL-15

CL-20

CL-25

## Applicable NC Unit

MSC-518

MSD-518

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain.

Keep the manuals carefully so that they will not be lost.

# **MORI SEIKI**

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