

On lathes with cutoff devices, the apron handle is located in a different position.



MS type specifications

Unit: Inch (mm)

MS-850

	MS-650	MS-850	MS-1250	MS-850G	MS-1250G
Swing Swing Over Bed Swing Over Bed from Face Plate up to 7" (180mm) Swing Over Cross Slide Swing Over Gap	17.13" (435mm) 19.29" (490mm) 9.84" (250mm) 25.59" (650mm)				
Distance Width of Gap (from Face Plate) Distance from Bed to Spindle Center Distance from Floor to Spindle Center Between Centers (A)	25.59° (650mm)	33.46** (850mm)	8.46" (215mm) 42.32" (1075mm) 49.21" (1250mm)	33.46" (850mm)	49.21" (1250mm)
Spindle Spindle Nose Hole Thru Spindle Spindle Sleeve Taper Spindle Center Taper Number of Spindle Speeds Spindle Speed	ASA A1-6 or D1-6 2-3/64" (52mm) M.T. No. 6 M.T. No. 4 32, 62, 82, 112, 160, 200, 285, 395, 510, 710, 1010, 1800				
Feeds Number of Feed Changes (both longitudinal and cross feeds) Range of Longitudinal Feeds Range of Cross Feeds	0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev. 0.0017 ~ 0.0246" (0.045 ~ 0.627mm)/rev. & 0.0035 ~ 0.0493" (0.090 ~ 1.254mm)/rev.				
Threads Lead Screw Inch Threads Metric Threads D.P. Threads Module Threads	1.25" (31.75mm) dia. x Acme thread 4 T.P.I. or 6mm pitch 80 ~ 4 T.P.I. 0.25 ~ 7mm pitch 112 ~ 8 0.5 ~ 3.5				
Tool Post Cross Slide Travel Compound Rest Travel Max. Cutting Tool Size (X x Y)	10" (255mm) 5.90" (150mm) 0.98" x 0.98" (25 x 25mm)				
Tail Stock Tail Stock Spindle Stroke Spindle Center Taper	6" (150mm) M.T. No. 4				
Bed Bed Width Bed Length	66.14" (16.80mm)	74.01" (1880mm)	13.85" (352mm) 89.76" (2280mm)	74.01" (1880mm)	89.76" (2280mm)
Motor Main Motor Motor for Coolant System	5 IP (3.7 kw) 4P 75W (1/10 IP) 2P or 7.5 IP (5.5 kw) 4P (Optional)				
Floor Space (B)	78×36" (1990×930mm)	86×36" (2190×930mm)	102×36" (2590×930mm)	86×36" (2190×930mm)	(2590x930mm)
Net Weight	3927 lbs (1785 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)	4257 lbs (1935 kg)	4917 lbs (2235 kg)

Standard Accessories

- 4 jaw independent chuck (12") & handle

- Driving plate 240p
 Center sleeve (M.T. No. 6)
 Center (high speed steel) M.T.
- Center (carbide tip) M.T. No. 4 . Coolant pump (MS-650, option)
- Change gears 72 teeth
 Installation blocks
- Grease pump
- · Box handle
- · Single-ended wrench
- Screwdriver
 Hex. handles

- Optional Accessories
- 3 jaw chuck (9") Face plate 400¢
- 500p (G type only)
- Inverse tool post
- Taper cutting attachment; 300 Max. taper angle 20° Max. taper length 300mm
- Turret stopper

- Bed stopper
- Steady rest (30¢ ~ 125¢mm)
 Steady rest with rolls
- (90¢ ~ 210¢mm)
- · Follow rest
- Copying attachment
- Chuck cover (9")
 D.P./Module change gears
 Coolant pump (MS-650)
- Worm gear (22T, 13T)
- Drill attachment

Mori Seiki Lathe Parts Manual

G Thomas

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