

# Motorola

## AUTO RADIO

MODEL  
412

### S E R V I C E M A N U A L

#### CENTRAL INFORMATION

**TYPE** - Generalized automotive type superheterodyne receiver with built-in loudspeaker system. Designed for standard mounting. Operation may be controlled by hand instrument panel of some cars by using Type Plate 400-54.

**TUNING RANGE** - 540 to 1605 Kc. IF - 455 Kc.

**TUBE COMPLEMENT** - 12X04 - RF Amplifier  
12X05 - Converter  
12X04 - IF Amplifier  
1A75 - Detector/AFCA/AF Amp  
12AQ6 - Power Amplifier  
12X4 - Rectifier

**POWER INPUT** - 16 volts DC, 9 amperes

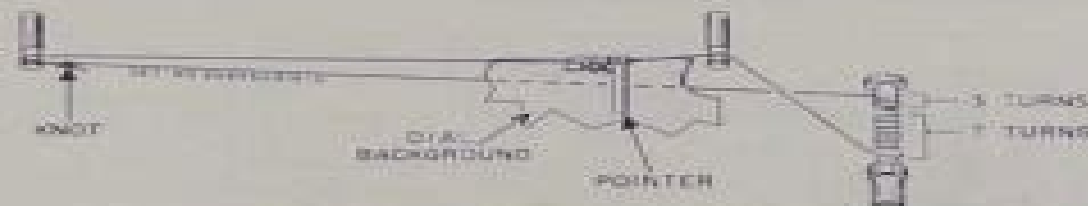
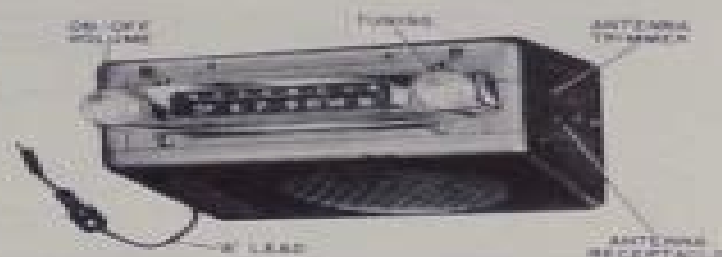


FIGURE 1 DIAL CORD MOUNTING DETAIL

#### ALIGNMENT

##### Equipment Required

1. A small tube voltmeter for IF and RF adjustments.
2. An accurately calibrated AAF signal generator.
3. A low range output meter.
4. A dummy antenna for RF and input alignment. (Connect dummy antenna as shown in Figure 2.)
5. Core alignment tool (see Figure 4L).

##### Procedure

1. Remove top and bottom covers to expose alignment ad-

##### Justments

1. Connect output meter across voice coil of the speaker.
2. Connect a 12 volt DC source of power between "A" lead and receiver ground.
3. Turn receiver on and permit it to warm up for a few minutes. Set volume control at maximum position.

**NOTE:** Keep volume of received signal at approximately 5 watts (5 watt = 1.75 volts on output meter) throughout alignment by reducing signal generator output as stages are brought into alignment.

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the foundation for this is built on seven principles 1 identify potential hazards

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web posted by charles giambrone the haccp seven principles impact each and every aspect of brewery production from raw materials that bring in physical chemical and microbial hazards to bottling canning and kegging issues the haccp scheme is an excellent foundation for the brewing industry 1