SPIRAL SPLINE



TRANSFERRING STYLE STARTING MECHANISM INSTALLATION Install according to the pictures .

- Assemble the starting idle shaft set. Before assembling, apply a little grease on the bore of the idle shaft.
- Assemble the starting spindle, the return spring and the spring holding pin. A little grease should be applied on the starting spindle where it is under stress.
- Align the idle shaft holding pin with the groove of the crankcase then insert.

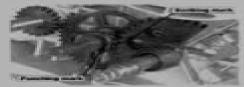
Before installing, apply a little grease on the groove of the rotary retaining spring on the idle shaft. The rotary retaining spring should be aligned with the specific groove of the crankcase to install.

- Align the scribing mark of the starting spindle with the punching mark of the idle shaft then mount the starting spindle.
- . Hook on the two ends of the return spring.
- · Install the return spring stopping plate.
- Install the crankcase dowel pin and gasket.
- · Install the driven belt and the driving plate.
- Install the left crankcase cover and lock tightly.
- · Install the starting pedal.











Peace Sports Scooter Repair Manual

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