

Revisionando le billette effettuare i seguenti controlli:

- condizioni delle boccole e gioco tra le stesse e gli spinotti;
- parallelismo degli assi;
- cuscinetti di biella.

I cuscinetti sono del tipo a guscio sottile, con lega antirivisione che non consente alcun adattamento; se si riscontrano tracce di ingranamento o consumo occorre senz'altro sostituirli.

Sostituendo i cuscinetti può essere necessario ripassare il perno dell'albero di manovella.

Prima di eseguire la rettificazione del perno di manovella, è opportuno misurare il diametro del perno stesso in corrispondenza della massima usura; questo per definire a quale classe di minorazione dovrà appartenere il cuscinetto e a quale diametro dovrà essere rettificato il perno.

CONNECTING RODS

When overhauling the connecting rods, carry out the following checks:

- the condition of the bushings and the clearance between those and the gudgeon pins;
- parallelism of the axes;
- connecting rod bearings.

The bearings are of the thin shell type, in babbitt alloy that cannot be adjusted; if there are any traces of seizing or wear they must be replaced.

If the bearings are replaced it may be necessary to mill the crankshaft pin.

Before grinding the crankshaft pin, it is advisable to measure the pin diameter in correspondence to the maximum wear; this is to establish to which undersize class the bearing should belong and to what diameter the pin should be ground.

Spessori dei cuscinetti di biella

CUSCINETTO NORMALE (PRODUZIONE) mm	cuscinetti per il primo ci biella minimo di mm		
	0,254	0,508	0,762
da 1,535	1,662	1,789	1,916
a 1,544	1,671	1,798	1,925

Thicknesses of the connecting rod bearings.

NORMAL BEARING PRODUCTION mm	bearings for connecting rod pin etc. undersize for mm		
	0.054	0.058	0.062
from 1.535	1.662	1.769	1.916
to 1.544	1.671	1.798	1.925

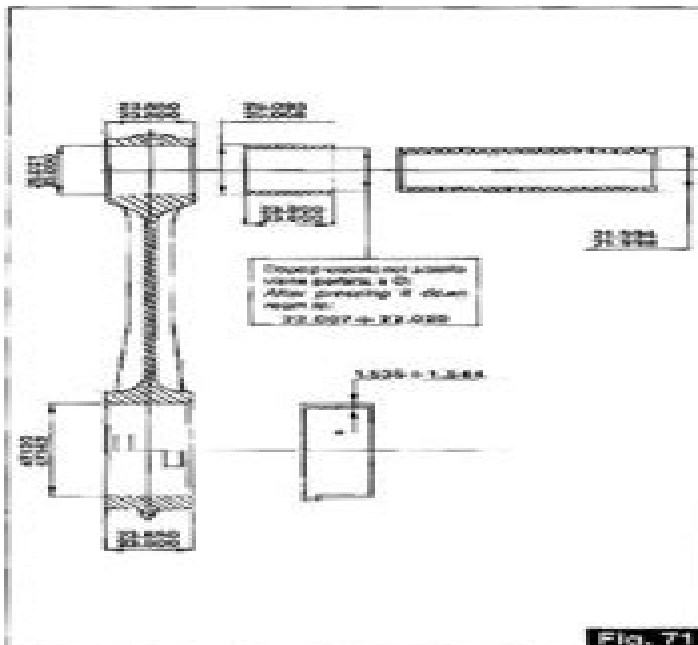


Fig. 71

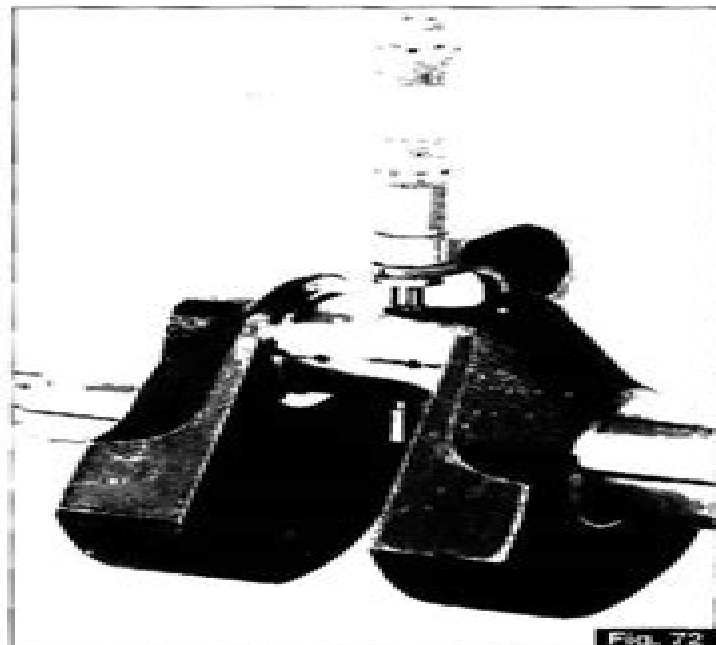


Fig. 72

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 - Chapter 3: Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual in Everyday Life
 - Chapter 4: Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual in Specific Contexts
 - Chapter 5: Conclusion
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Table of Contents Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual

1. Understanding the eBook Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - The Rise of Digital Reading Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Personalized Recommendations
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual User Reviews and Ratings
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual and Bestseller Lists
5. Accessing Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual Free and Paid eBooks
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual Public Domain eBooks
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual eBook Subscription Services
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual Budget-Friendly Options
6. Navigating Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual Compatibility with Devices
 - Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual Enhanced eBook Features

7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Highlighting and Note-Taking Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Interactive Elements Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
8. Staying Engaged with Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
9. Balancing eBooks and Physical Books Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Setting Reading Goals Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Fact-Checking eBook Content of Moto Guzzi Daytona 1000 1992 1999 Repair Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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