



# **Quarta e quinta passata**

• Inserire l'ingranaggio **B** e premere fino  
all'uscita completa del cuneo **C** (figura 4).



# **Quinta e sesta passata**

- 1. Inserire l'ingranaggio **B** e premere fino all'uscita completa del cuneo **C** (figura 4).
- 2. Inserire l'ingranaggio **B** e premere fino all'uscita completa del cuneo **C** (figura 4).

Completata la procedura, nel momento in cui  
gli ingranaggi entrano in contatto, sentirete  
una vibrazione e una resistenza.



# **Quinta e sesta passata**

Il segnale di blocco del motore  
potrebbe essere presente  
sulla console del motore. In questo caso,  
interrompere l'alimentazione elettrica  
del motore.

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• **Chiusa dell'installazione** (figura 5).



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# Opel Vectra 97 Service Manual

**Brian Smothers**



## **Opel Vectra 97 Service Manual:**

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