

Opel Astra 1992-1998 Workshop Manual



Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards steering side of the engine.

INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and 90°-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	90° + 90° + 90°
1.8 / 2.0 L ₄	25 Nm	90° + 90° + 90°

*After test run, turn a further 30° + 15°



Fig. 80



Fig. 81



Fig. 82

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Opel Astra 1997 Computer Repair Manual

Steve Rendle



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Verzeichnis lieferbarer Bücher ,2002 **Opel Astra** Steve Rendle,1996 Opel Astra Steve Rendle,1996

Vauxhall/Opel Astra and Zafira Owner's Workshop Manual ,2015-08 Vauxhall/Opel Astra and Zafira Petrol

Service and Repair Manual ,2014-07 Covering all aspects of maintenance repair and routine servicing tasks this guide to the Vauxhall Opel Astra and Zafira features technical information and specifications for petrol cars built between 1998 and 2004

Opel Astra and Zafira (Swedish) Service and Repair Manual Haynes,2014-11-27 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Vauxhall/Opel Astra and Zafira Diesel*

Service and Repair Manual Martynn Randall,A.K. Legg,2005-03 Astra Hatchback Saloon Estate and Zafira MPV inc special limited editions Does NOT cover automatic transmission variants or new range introduced May 2004 Diesel 1 7 litre 1686

1700cc 2 0 litre 1995cc turbo diesel Does NOT cover 1 7 litre CDTi common rail engines **HM Vauxhall Opel Astra and**

Zafira 1998-00 Haynes,2001-11-30 Vauxhall Opel/Astra John S. Mead,2013 This title covers Vauxhaull Opel Astra

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