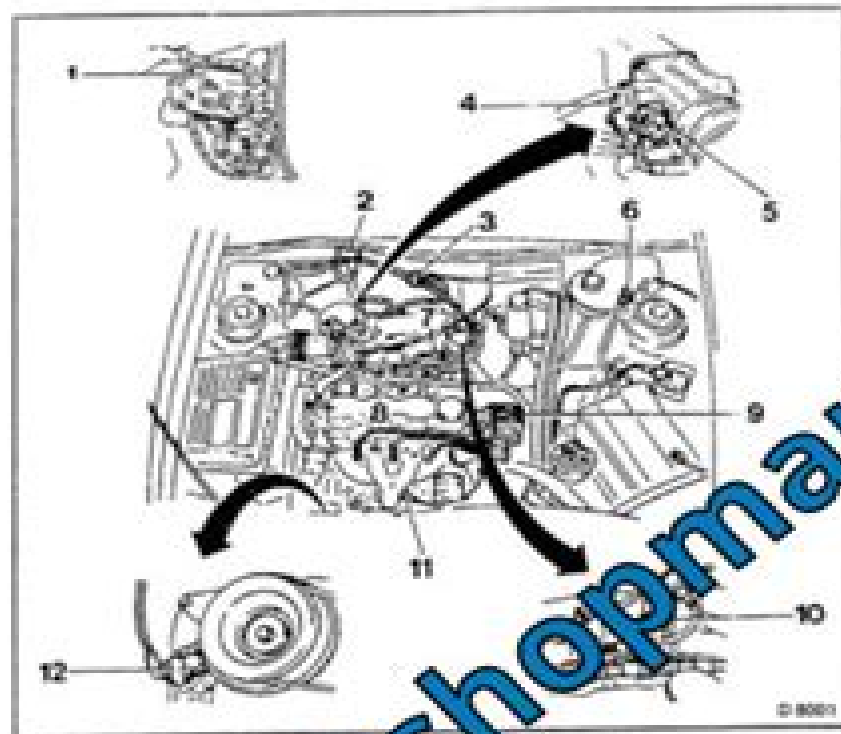


# Opel Astra 1992-1998 Workshop Manual



## Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

### CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

### INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards — steering side of the engine.

### INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

### NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

### TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L <sub>4</sub>	22 Nm	60° + 60° + 90°
1.8 / 2.0 L <sub>4</sub>	25 Nm	60° + 60° + 90°

\*After test run, turn a further 30° + 15°



Fig. 80



Fig. 81



Fig. 82

# Opel Astra F Workshop Manual Rear Brakes

**Camilla Rothe**



## **Opel Astra F Workshop Manual Rear Brakes:**

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*Vauxhall/Opel Astra Diesel (04-07)* John S. Mead,2008 Hatchback Sport Hatch Estate with turbo diesel engines inc special limited editions Does NOT cover TwinTop models or Easytronic transmission Diesel 1 3 litre 1248cc 1 7 litre 1686cc 1 9 litre 1910cc    Ford Taurus & Mercury Sable Owners Workshop Manual Bob Henderson,John Harold Haynes,1988 Models covered Ford Taurus Mercury Sable 1986 through 1988    **Opel Astra and Zafira (Swedish) Service and Repair Manual** Haynes,2014-11-27 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work    **Vauxhall Opel/Astra** John S. Mead,2013 This title covers Vauxhaull Opel Astra hatchback and estate models 1 4 and 1 6 litre petrol engines and 1 3 1 7 and 2 0 litre diesel engines    Vauxhall Astra Owners Workshop Manual Peter G. Strasman,1986    *Vauxhall Astra and Zafira (petrol)* A. K. Legg,Martynnn Randall,2001    **Vauxhall Astra owners workshop manual** Peter G. Strasman,Vauxhall Motors Limited,1984    **Master Repair Manual - Conventional Brakes** Ford Motor Company of Canada,19??    *Vauxhall Astra Owners Workshop Manual. Petrol. Oct 1991 to Oct 1992* STEVE. RENDLE,1994    **Vauxhall/Opel Astra Service and Repair Manual** Haynes Publishing,John S. Mead,2015

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