

# Instruction Manual

## for SAB 163 Mk 2

The screw compressor and unit can be fitted with different equipment, depending on their function and requirements.

Some of these variants are described in this

instruction manual, even though they are not fitted on your particular unit.

A cross (x) in the following table indicates what variants are fitted on your unit – the shop no. is stated below.

Type of drive	<input type="checkbox"/> Male drive	<input type="checkbox"/> Female drive	
Refrigerant	<input type="checkbox"/> R717	<input type="checkbox"/> R22	<input type="checkbox"/> Other
Shop no.			
Instrumentation	Instrument panel and manual regulation of V <sub>i</sub> slide		
	PROSAB II/UNISAB-S and manual regulation of V <sub>i</sub> slide		
	PROSAB II/UNISAB-S and automatic regulation of V <sub>i</sub> slide		
Oil cooling	Water-cooled oil cooler OWSG/OWCG/OWRG		
	Water-cooled oil cooler Type B		
	Refrigerant-cooled oil cooler OOSI		
	Refrigerant injection in the compressor HLI		
	Refrigerant injection in the discharge pipe BLI		
Economizer system (ECO-system)	Vessel type HESS		
	Closed system and vessel type EOSE		
	Open system and vessel type SVER		

# Operating Manual Sab 128

**Michael Hoelscher**



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