

## Operating Instructions

### 1. Motor Control

The control station located just below tray at centre of cabinet base governs the operation of the motor. See FIGURE 3.

With 'Reverse' lever in central (vertical) position - press 'Start' button pulling in starter.

Move the lever to 'Forward' and the motor turns the spindle in the normal direction for turning, drilling, boring, etc.

Move the lever to central (vertical) position and the motor is shut off.

Move the lever to 'Reverse' and the spindle direction is reversed.

Press 'Stop' button and starter disconnects power to lathe.

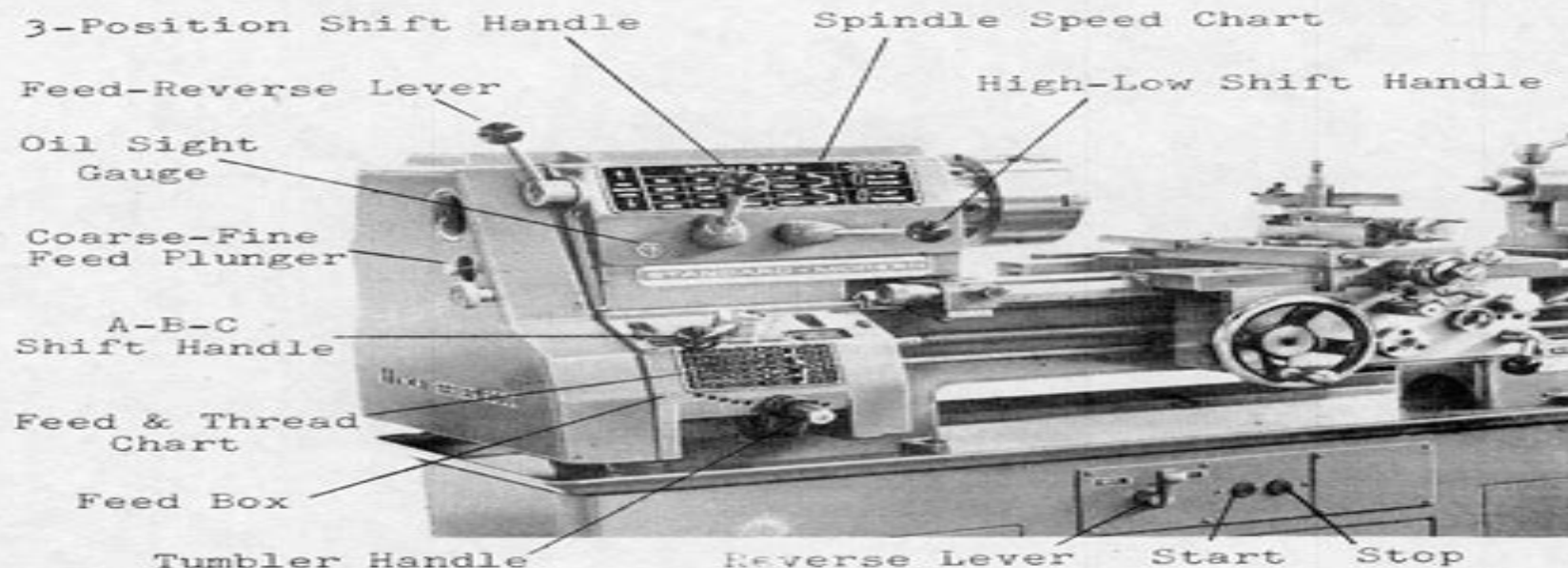


FIGURE 3

### 2. Spindle Speed Control Handles.

At the left front of the headstock, Fig 3 is the three position shift handle.

Immediately above, on the front of the headstock, is the Direct Reading Spindle Speed Chart.

The desired spindle speed is obtained by :

- (1) Placing the three position shift handle in one of the three positions;
- (2) Moving the high-low shift handle to either the high or low range;
- (3) Running the input V-belt over either the slow or the fast pulley. (Always run belt off headstock pulley first as it is made with shallow grooves for this purpose).

The resultant spindle speed may be noted directly from the chart.

For free hand rotation of the spindle, move the High-Low shift handle to its neutral position.

Do not operate the shift handles while the spindle is revolving.

# Modern Lathe Manual

**K Morrison**



## **Modern Lathe Manual:**

Manual of Modern Scots William Grant, James Main Dixon, 2013-12-19 Originally published in 1921 this book was intended for non Scottish students of Scottish literature as a guide for recitation and declamation of Scottish pieces The text is divided into three parts the first gives the phonetic symbols for the sounds of modern Scots the second contrasts Scots grammar with standard English usage and gives illustrations from Scottish literature and the third contains extracts from modern Scots writers with phonetic transcriptions on the facing page This book will be of value to anyone with an interest in the pronunciation of Scottish literature or in Scottish phonetics more generally *Modern Machinery*, 1910 *The Works' Manager's Hand-book of Modern Rules, Tables, and Data for Civil and Mechanical Engineers, Millwrights, and Boiler Makers; Tool Makers, Machinists, and Metal Workers; Iron and Brass Founders, Etc., Etc* Walter S. Hutton, 1901

*Technical Manual* United States. War Department, **Modern journalism, a handbook** John Beveridge Mackie, 1894 *Modern workshop practice, as applied to marine, land, and locomotive engines [&c.]*. John G. Winton, 1889 **Manual of Lathe Operation and Machinists Tables** Atlas press company, Kalamazoo, Mich, 1960 *The Modern Flour Confectioner* Robert Wells, 1891 **The Economics of Manual Training** Louis Rouillion, 1911 Modern Journalism John Beveridge Mackie, 1894 *Technical Manual*, 1941 *High School Manual Training Course in Woodwork* Samuel Edward Ritchey, 1905 *The modern flour confectioner, wholesale and retail* Robert Wells (baker.), 1891 **The Mechanical World**, 1908 The Modern Materials Handling Materials Handling Manual, 1958 **Big Farmer**, 1937 **Modern TRIZ** Michael A. Orloff, 2012-01-14 This book is based on a unique TRIZ basics remote learning technology designed by the author It contains more than 250 examples assignments and solutions and an in depth discussion of methodological recommendations on practical implementation of theoretical postulates It does not require any special preliminary training and can be used by anyone who wishes to master TRIZ basics independently The book is recommended for technical specialists regardless of the extent of their familiarity with TRIZ and for students in engineering Popular Mechanics, 1942-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Modern Carpentry and Building William Allen Sylvester, 1896 Mastering Modern CAD Drawings with SOLIDWORKS 2025 Lani Tran, Comprehensive guide to creating CAD drawings using SOLIDWORKS Covers a wide range of part types and technical drawing topics Emphasizes the importance of ASME standards and best practices Extensively covers geometric dimensioning and tolerancing in technical drawing Demonstrates assembly drawings custom properties and configurations Describes Model Based Definition and how to collaborate with others on projects This edition features a new chapter on the Certified SOLIDWORKS Professional Advanced Drawing Tools exam We thrive as learners when we actively practice the skills we want to master and this is

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