


## 4. Service Data

### 1. Pump Assembly

Oil pump	Gear pump
Relief valve (UP) opening pressure	8.83 – 11.76 MPa (90 – 120 kg/cm <sup>2</sup> , 1280 – 1700 psi)
Relief valve (DN) opening pressure	3.92 – 7.25 MPa (40 – 75 kg/cm <sup>2</sup> , 570 – 1070 psi)
Oil volume	682 ml (23.0 fl. oz.)
Specified oil	Nisseki Mitsubishi Power Torque Fluid

### 2. Motor

Rated time	60 sec
Rated voltage	12V (D.C.)
Output	0.4kw
Direction of rotation	Forward / reverse
Circuit breaker	Current sensitive type
	Operation 20 sec or more (80A)
Commutator standard Outer diameter	22.1 mm (0.87 in)
Maximum value	21.0 mm (0.83 in)
Brush standard dimensions (  figure to the right)	10.0 mm (0.39 in)
Maximum value	5.0 mm (0.2 in)

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### 3. Trim Cylinder

Piston diameter	38.0 mm (1.50 in)
Piston rod diameter	17.84 mm (0.70 in)
Stroke	96.9 mm (3.81 in)

### 4. Tilt Cylinder

Piston diameter	45.0 mm (1.77 in)
Piston rod diameter	19.0 mm (0.75 in)
Stroke	157.3 mm (6.19 in)
Shock absorber valve opening pressure	14.7 – 18.6 MPa (150 – 190 kgf/cm <sup>2</sup> , 2130 – 2700 psi)

### 5. Switches

Control box (P-type)	Unipolar, double-throw hand rocker switch (3A)
Lower motor cover (P-type)	Unipolar, double-throw hand rocker switch (3A)
Panel (F-type)	Unipolar, double-throw toggle switch (20A)

# Md 90 Maintenance Manual

**Michael Rajnik**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

## **Md 90 Maintenance Manual:**

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