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of FDM process using computational models evolutionary algorithms machine learning metaheuristic approaches and optimization of layout and tool path

High-Speed Machining Kapil Gupta,J. Paulo Davim,2020-01-31 High Speed Machining covers every aspect of this important subject from the basic mechanisms of the technology right through to possible avenues for future research This book will help readers choose the best method for their particular task how to set up their equipment to reduce chatter and wear and how to use simulation tools to model high speed machining processes The different applications of each technology are discussed throughout as are the latest findings by leading researchers in this field For any researcher looking to understand this topic any manufacturer looking to improve performance or any manager looking to upgrade their plant this is the most comprehensive and authoritative guide available Summarizes important R D from around the world focusing on emerging topics like intelligent machining Explains the latest best practice for the optimization of high speed machining processes for greater energy efficiency and machining precision Provides practical advice on the testing and monitoring of HSM machines drawing on practices from leading companies

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web managerial accounting final exam learning objectives chapter 1 lo1 lo understand cost classifications used for assigning costs to cost objects direct costs and indirect cost a direct costs is a cost that can be easily and conveniently traced to a specified cost object i example if a company printed 1 000 flyers the cost