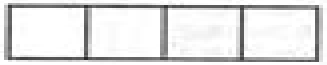
Command	Content	Transfer Direction
C, DIR	Request to send directory data	HOST → CNC

C	.	D	I	R	%	a	b	c

	Data	Code	Data Length
a	Machine number  Group No. (0~99) Machine No. (0~99) Each number must be right-justified with a leading zero. *Note: If the group No. and the machine No. are both "1", the machine number will be "0101".*	JIS8	4 bytes
b	Directory number (00~99) 00: directory data from No. 1 to 50 01: directory data from No. 51 to 100 ↓ ↓ 99: directory data from No. 4951 to 5000	JIS8	2 bytes
c	Filename 1) Consists of a main filename and a filename extension 2) A filename shorter than 20 characters must be left-justified with spaces added. 3) Wild cards ("*" and "?") are usable. *: Represents an arbitrary character string and can be used only once each in main filename and in filename extension. ?: Means an arbitrary one character.	JIS8	20 bytes

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