

Material Specification Sheet

SS 410 MARTENSITIC 80K MYS, Q&2T

Material: SS 410 80K MYS NACE MR0175, 22 HRC max., Class-FF, Temp P thru V

Product Type: Round Bar, Forged

Product Standard: ASTM A182 (UNS S41000), UNS S41000-F6a,
SS410 Stainless Steel **Grade:** 410

Manufacturing Process: Hot rolling or Forging practices

Heat Treatment/Delivery Condition: Quenched and Double Tempered Condition

Qualification: API 6A, 20th Edition PSL 3 / 3G

Sour Service in accordance with NACE MR0175 / ISO15156

PROPERTY	STANDARD	VALUE	UNIT
Material Manufacture	API 6A PSL 3/3G		
Quenching	Austenitize in the range of 1800-1850°F (980-1010°C)		
Tempering	Tempering Temperature shall be 1200-1362°F (649-750°C). The second tempering temperature shall be below the first tempering temperature, but not less than 1200°F. Approximately 1/2 hr/in for austenitize and 1 hr/in for tempering time shall be used as a guideline. Shorter times are acceptable as long as other requirements of this specification are met. Straightening shall be performed between first and second temper, when required.		
	All heat treatment shall be carried out in written procedures. Temperature, time at temperature and method of cooling must be reported for each cycle.		
Chemical Properties			
	ASME BPVC SEC II PART A/ ASTM SA 182/ Table 2/ UNS S41000	C 0.08 – 0.15 Mn 1.00 max. Si 0.50 max. P 0.020 max. S 0.005 max. Cr 12.50 – 13.50 Ni 0.50 max. N 0.10 max. Fe Balance	WT %
	AND		
	API 6A, 20th Ed. Table 9, & Table 10 compliance		
Mechanical Properties			
Tensile Strength	ASTM A370	690 – 827 (100000-120000)	N/mm2 (psi)
Elongation	ASTM A370	17% Minimum (gauge length 50mm or 4D min.)	%
Reduction Area	ASTM A370	30 min.	%
0.2% Offset Yield Strength	ASTM A370	552 – 690 (80000-100000)	N/mm2 (psi)
Hardness	ASTM A370	18 - 22 219 - 235	HRC HBW
Impact Test @ -29° C Charpy V-notch	ASTM E-23	27 min. (longitudinal direction)	J
Non-Destructive Examination:			
UT Examination	Machined products shall be subject to 100% volumetric examination by ultrasonics using flat bottomed hole procedures specified in ASTM A388/A388M, except that the immersion method may be used, and ASTM E428. Calibration and acceptance criteria shall be as per API 6A, 20 th Ed. PSL3/3G Clause 7.4.2.3.15.		
	Non-machined products shall be subject to 100% volumetric examination as above except that only straight beam techniques shall be used.		
Marking/Traceability:	Cast / Heat Number shall be stenciled or die stamped on the product.		
Certification:	In accordance with EN 10204:2004 3.1		

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Offshore Oil And Gas Material Specification Manual

A Loxley



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