

Front Fork (KX4500MF - DTF)

- Remove the outer tube and temporarily tighten the fork top plug (nut/bush).

Special Tool - Top Plug Wrench, 46 mm (1700-1010)

- After installing the front fork, torque the top plug (N).

Special Tool - Top Plug Wrench, 46 mm (1700-1010) (N)



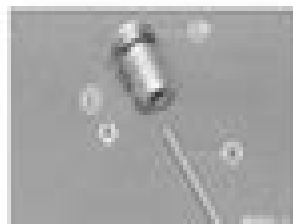
The torque of fork top plug is specified to 20 Nm (2.1 kgfm, 22 ft-lb); however, when you use the top plug wrench special tool (N) reduce the torque to 90% of the specified value (27 Nm (2.8 kgfm, 20 ft-lb)) due to the distance (S) between the center of the square hole, where the torque wrench is fixed, and that of the rectangular hole of the wrench.

This torque value (27 Nm (2.8 kgfm, 20 ft-lb)) is applicable when you use a torque wrench whose length gives leverage of approximately 310 mm between the grip point to the center of the coupling square.

Torque - Front Fork Top Plug (N) 20 Nm (2.1 kgfm, 22 ft-lb)

Adjuster Assembly Inspection

- Inspect the adjuster assembly (A) and push rod (B) for damage.
- If they are damaged, replace them with new ones.
- Replace the piston (C) and O-ring (D) on the adjuster assembly with new ones.



Base Valve Assembly Inspection

- Inspect the threads portion (A), bushing (B) and spring (C) of base valve assembly (D) for damage.
- If they are damaged, replace base valve assembly with new ones.
- Replace the O-rings (E) with new ones.

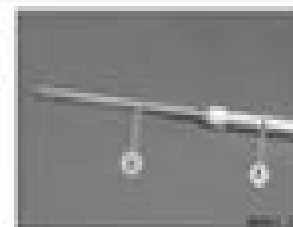


13-24 SUSPENSION

Front Fork (KX4500MF - DTF)

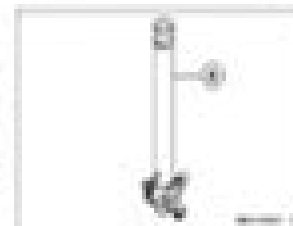
Cylinder Unit Inspection

- Inspect the piston rod (A) of cylinder unit (B) for scratches or bending.
- If it has scratches or is bent, replace cylinder unit with a new one.



Inner Tube Inspection

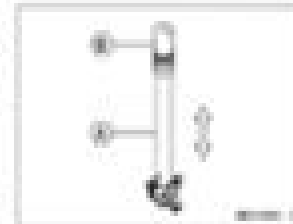
- Visually inspect the inner tube (A), repair any damage.
- Holes or cut damage can sometimes be repaired by using a weldstone to remove sharp edges or round areas which cause seal damage.
- If the damage is not repairable, replace the inner tube. Since damage to the inner tube damages the oil seal, replace the oil seal whenever the inner tube is repaired or replaced.



- Temporarily assemble the inner (A) and outer tubes (B), and pump them back and forth manually to check for smooth operation.

CAUTION

If the inner tube is badly bent or creased, replace it. Excessive bending, followed by subsequent straightening, can weaken the inner tube.



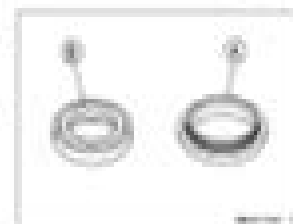
Guide Bush Inspection

- Visually inspect the guide bushes (A), and replace them if necessary.



Dust Seal/Oil Seal Inspection

- Inspect the dust seal (A) for any signs of deterioration or damage.
- Replace it if necessary.
- Replace the oil seal (B) with a new one whenever it has been removed.



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Clifford Lane



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