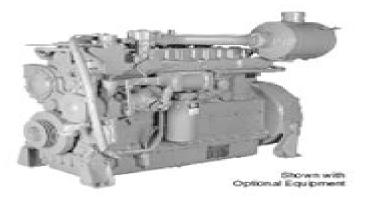
CATERPILLAR'

G3306 Gas Petroleum Engine

108 (NA)/151 (TA) bkW [145 (NA)/203 (TA) bhp] 1800 rpm

0.5% O. Rating



In-Line 6, 4-Stroke-Cycle	
Bore	nm (4.75 in.)
Stroke 152	mm (6.0 in.)
Displacement	(638 c.u. in.)
As piration Naturally	Aspirated or
Turbocharged	-Afterpooled
Governor and Protection	-mechanical
Combustion	Catalyst
Engine Weight, net dry (approx)	kg (2090 lb)
Power Density 6.3 kg/kW	(10.3 lb/bhp)
Power per Displacement	. 19.3 bhp/L
Jacket Water Capacity	00 L (5.3 gal)
Lube Oil System (retill)	L (11.9 gal)
Oil Change Interval	750 hours
Rotation (from flywheel end) Cour	de ro lockowis e.
Flywheel and Flywheel Housing	. SAE No. 1
Flywheel Teeth	

CAT* ENGINE SPECIFICATIONS

FEATURES

Engine Design

- Proven reliability and dutability
- Ability to burn a wide spectrum of gaseous fuels
- Flobust diesel strength design prolongs life and lowers owning and operating costs
- Broad operating speed range

Emissions.

- Pich burn engine des ign easily meets emission requirements
- Meets U.S. EPA Spark Ignited Stationary NSPS emissions for 2007/8 and 2010/11 with the use of aftermarket AFFC and TWC

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

Lesting

Every engine is full-load tested to ensure proper engine performance.

Gas Engine Rating Pro

GERP is a PC-based program designed to provide site performance capabilities for Cat* natural gas engines for the gas compression industry. GERP provides engine data for your site's attitude, ambient temperature, fuel, engine coolant heat rejection, performance data, installation drawings, specis heets, and pump curves.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat tactory-trained dealer technicians service every as pect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-tailure options

5:0-5^{co} program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-s pecitic oil change interval

Over 80 Years of Engine Manufacturing Experience Over 60 years of natural gas engine production

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housinos
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catollandgas.cat.com.

Motor Caterpillar 3306 Manual

Clifford Lane

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