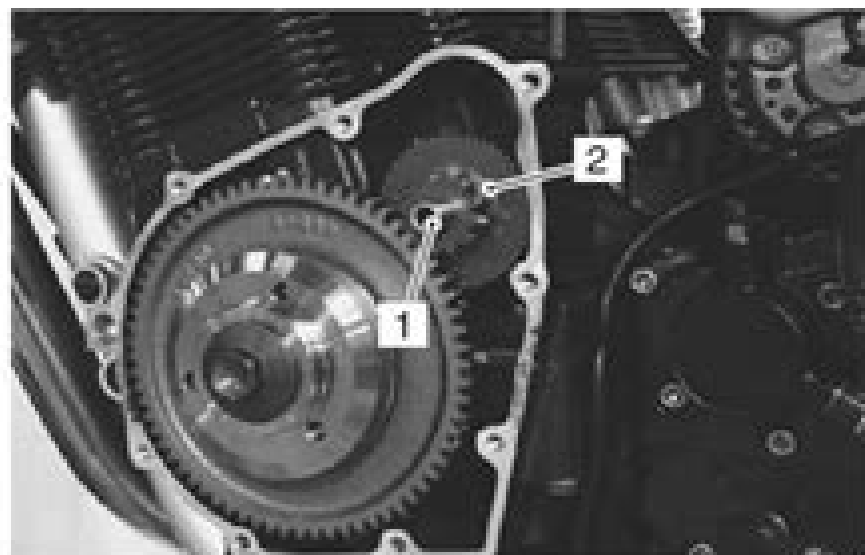


- 4) Remove the idle gear shaft (1) and starter idle gear (2).



IS49G1190033-01

- 5) Hold the starter clutch assembly using the special tool and then loosen the starter clutch mounting bolt.

Special tool

 (A): 09920-34840 (Starter clutch holder)

NOTE

Do not remove the starter clutch mounting bolt at this stage, only loosen it. You will need to use it in conjunction with the special tool when removing the starter clutch assembly.

Installation

Install the starter clutch assembly after removal. Pay attention to the following:

- Remove the grease from the starter clutch and crankshaft. Use cleaning solvent to wipe the surfaces and make sure that the surfaces are dry.



- Apply a quantity of "134" to the bolt.

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