JOHNT 1

Separation

28 + 01 - 03

Separation of the axis at this point removes the front axis. hardnose, oil coolers, radiator and air cleaner assembly.

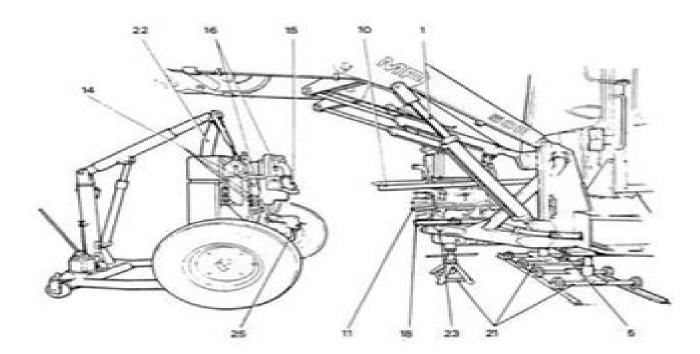
Special tools and equipment

MF 341 hydraulic pump drive shaft remover 50 time +13 USgatt drain tray (hydraulic or) 20 time (5 USquit drain tray (coolant water): Screw Jacks (Three required) Crame or gantiny

Separation

- 1. Raise loader aims and fit salery frame to left hand lift. STREET,
- 2. Stop the engine and depressurize all hydraulic functions.
- 3. Remove from grine:
- 4. Remove engine side covers and lower panels. Replace front bots from lower panels as these retain the hardnose to front axie support casting.
- 5. Drain mydrausic oil.
- 6. Drain water from oppling system.

- 7. Disconnect both pattery leads and secure them to prevent a short-proud occurring.
- 8. Remove an intake pipe and exhaust multier. 5. Remove 12 botts and Mt off engine too cover.
- 10. Remove side rail front botts.
- 11. Release hydraulic oil cooler pipe clips.
- 12. Mark each hose before disconnection from meeting ram.
- 13. Release hydrausic pump suction hose caps.
- 14. Release unions on all four oil cooler piges (transmission and engine oils).
- 15. Release air intake hose from the engine inlet manifold.
- 16. Release top and bottom hoses from the radiator.
- 17. Disconnect hose from hydraulic pump pressure pipe
- ingni hand skeet.
- 18. Remove mer and pressure manifolds then remove the toader hydraulic pump. 19. Use special tool MF 341 to remove the pump drive shaft.
- by turning it clockwise when facing the front of the engine. The cranishalt can be prevented from turning by inserting a bar between the bolt heads on the pranishall pulling.



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AW Rasmussen

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